

7. AWS 014.3, Specification for Welding Earthmoving and Construction Equipment
8. API 1104 Standard for Welding Pipelines and Related Facilities
9. Marine Engineering Regulations and Material Specifications (CG 115)

These specifications do not provide qualifications of the FCAW process for all applications and service requirements. For applications where AWS or other specifications are not available or do not apply and general criteria for qualification is desired, AWS B2.1, Standard for Welding Procedure and Performance Qualification, is often used. Qualification is obtained differently under the various codes. Qualification under one code will not necessarily qualify a welder to weld under a different code. In most cases, qualification for one employer will not allow the welder to work for another employer. If the welder uses a different process or the welding procedure is altered drastically, requalification is required. In most cases, if the welder is continually employed, welding requalification is not required, providing the work performed meets the quality requirements.

Responsible manufacturers or contractors may give qualifications tests. On pressure vessel work, the welding procedure must also be qualified and this will be done before the welders are qualified. Under other codes, this is not necessary. To become qualified, the welder must make specified welds using the required process, base metal, base metal thickness, electrode type, position, and joint design. For example, in the AWS Structural Welding Code (D1.1), certain joint designs are considered prequalified for FCAW. Test specimens must be made according to standardized sizes and under the observation of a qualified person. For most government specifications, a government inspector must witness the making of weld specimens. Specimens must be properly identified and prepared for testing. The most common test is a guided bend test. In some cases, radiographic examinations, fracture tests, or other tests are used. Satisfactory completion of test specimens, provided that they meet acceptability standards, will qualify the welder for specific types of welding. Again, the welding that will be allowed depends on the particular code. In general, the code indicates the range of thicknesses that may be welded, the positions that may be used, and the alloys that may be welded.

Qualification of welders is a highly technical subject and cannot be covered fully here. You should obtain and study the actual code prior to taking any tests.

15.1.1 WELDING SAFETY

Safety is an important consideration when welding. Every welding shop should have a safety program and take adequate safety precautions to help protect welders. The welders should also be made aware of safety precautions and procedures. Employees who fail to follow adequate safety precautions can cause physical injury to themselves and others, and damage property. Any of these conditions can result in physical discomfort and loss of property, time, and money. Welding is a safe occupation when safety rules and common sense are followed. A set of safety rules is presented in the American National Standard Z49.1, "Safety in Welding and Cutting," published by the American Welding Society, which should be followed.

There are several types of hazards associated with FCAW. These hazards do not necessarily result in serious injuries. They can also be of a minor nature, which can cause discomforts that irritate and reduce the efficiency of the welders. These hazards are:

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