

STARTRITE®

MERCURY FIVE SPEED DRILLING MACHINE

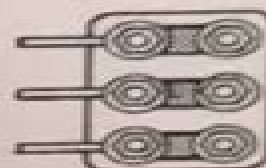
OPERATING INSTRUCTIONS AND PARTS LIST

TION TO THE ELECTRICITY SUPPLY.

PHASE :

mes are usually fitted with dual voltage
s. Before connecting machine to the
ric supply, check that terminal linkage
e motor terminal box are linked to suit
operating voltage (see illustrations).
ect three brown leads to a 10 amp fused supply and the yellow/green l
h. Interchange any two brown leads to reverse rotation of motor.

TO
SWITCH



TO
SWITCH

3 links for
220 volts.

2 lin
380-440

LE PHASE :

nect brown lead to 10 amp fused supply, blue lead
neutral and yellow/green lead to earth. Temporary
nection can be made to a 13 amp ring main circuit
fitting a standard plug to supply leads.

YELLOW/
GREEN

BLUE



PORTANT : THE MACHINE MUST BE EFFECTIVELY EARTHED.
IS RECOMMENDED THAT THE MACHINE IS CONNECTED TO
HE SUPPLY BY AN ELECTRICAL ENGINEER.

PERATING SAFETY PRECAUTIONS.

Personal injury can occur if this drill is not safely used.
To ensure safety the machine should be firmly bolted down on a level surface.
Before attempting to operate the machine, become familiar with the controls a
operating instructions.

It is the users responsibility to ensure that the drill is safely used and th
training is given if necessary.

Remove chuck key and set drill guard to cover drill before starting machine.
Position and securely lock the table (remove heavy workpiece before adjusting
table). Check that locking collar is clamped before releasing drill head
locking control.

Make sure the workpiece is securely held to prevent rotation (do not exceed th
maximum table load). It is essential that small pieces are held in a vice or
clamped by some means. Never hold small pieces by hand.

Startrite Sm320 Manual

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