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## Standard Guide for Painting Inspectors (Metal Substrates)<sup>1</sup>

This standard is issued under the fixed designation D 3276; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last approval. A superscript symbol (N) indicates an editorial change since the last revision or approval.

### 1. Scope

1.1 This guide is intended as an information aid to painting inspectors in carrying out their task efficiently. It includes the key elements of surface preparation, coatings application, and final approval for both field and shop work. The items should be selected that are pertinent to the specification of a particular job.

Note: 1—For additional helpful information, refer to the following documents:

*Manual of Coating Work for Light-Water Nuclear Power Plant Primary Containment and Other Safety-Related Facilities*<sup>2</sup>

*New Concepts for Coating Protection of Steel Structures*<sup>3</sup>

D 16 Terminology for Paints, Related Coatings, Materials, and Applications<sup>4</sup>

D 4538 Terminology Relating to Protective Coatings and Lining Work for Power Generation Facilities<sup>5</sup>

SSPC-PA Guide 3 A Guide to Safety in Paint Application<sup>6</sup>

Steel Structures Painting Manual Vol 1 Good Painting Practice<sup>7</sup>

Steel Structures Painting Manual Vol 2 Systems and Specifications<sup>8</sup>

Manufacturers' Specifications and Instructions (made available to the inspector for reference to special requirements for proper application)

Material Safety Data Sheets (needed to ensure that personnel take necessary precautions in handling hazardous materials). Available from Materials manufacturers.

1.2 Certain industries or owners may require certified inspection personnel. See Guide D-4537 for establishing procedures to certify inspectors for coatings work in nuclear facilities.

1.3 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

1.5 This guide is arranged in the following order:

| Referenced Documents                           | Section   |
|------------------------------------------------|-----------|
| ASTM Standards                                 | 2         |
| OSHA Standards                                 | 2.1       |
| Steel Structures Painting Council Publications | 2.2       |
| International Standards Organization (ISO)     | 2.3       |
| Significance and Use                           | 2.4       |
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| Surface Preparation                            | 5         |
| Polona Standard D 2000                         | 5.1       |
| Factors Affecting Coating Performance          | 5.1.1     |
| Cleanliness                                    | 5.2       |
| Mil Scale                                      | 5.2.1     |
| Surface Profile                                | 5.2.2     |
| Cleaning Procedures                            | 5.2.3     |
| Chemical Cleaning                              | 5.2.3.1   |
| Solvent Vapor Cleaning                         | 5.2.3.1.1 |
| Hand Tool Cleaning                             | 5.2.3.2   |

<sup>1</sup> This guide is under the jurisdiction of ASTM Committee D01 on Paints and Related Coatings, Materials, and Applications and is the direct responsibility of Subcommittee D01.48 on Industrial Protective Coatings.

Current edition approved Nov/Jan. 1, 2004-2007. Published January 2004-March 2007. Originally approved in 1973. Last previous edition approved in 2000-2003 as D 3276 – 00.

<sup>2</sup> ASTM 1979.

<sup>3</sup> ASTM STP 441, ASTM, 1984.

<sup>4</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>5</sup> Available from SSPC: The Society for Protective Coatings, 40 24th St., 4th Floor, Pittsburgh, PA 15222-4656.

<sup>6</sup> Available from Society for Protective Coatings (SSPC), 40 24th St., 4th Floor, Pittsburgh, PA 15222-4656, <http://www.sspc.org>.

# Standard Guide For Painting Inspectors Drywall

**J Elliott**



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web aug 5 2021 prayer pointers 5 august 2021 praise god for blessing singapore where east is located with peace prosperity and progress in the past 56 years of nation building national day is celebrated on 9 august pray for our obedience to god s command to love him by serving the needy and loving our neighbours

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web aug 8 2016 i participated in an eagle scout court of honor on august 6 2016 2 young men were honored after digging around the internet i compiled the following prayers for the ceremony i stole much of this but i forget where though the benediction comes mostly from the unitarian universalist church

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web opening ceremony with pledge of allegiance can include scout oath and law specially prepared eagle scout ceremony presented by members of the troop or specially assigned scouts informative presentation about scouting s highest rank specially assigned individual

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web 3b special awards presentation 3c letters of commendation 3d eagle scout speeches 3e presentation of mentor pins 3f scoutmaster s minute closing the eagle court of honor 4a closing messages 4b retiring of the colors holding a reception for guests of the new eagle scout

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web pray the opening prayer listen to the readings prepare your soul at the offertory participate in the eucharistic prayer receive communion and even respond to the dismissal

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web prayer for eagle scout court of honor dear lord from your judgment seat on high look down on a scoutmaster such as i search me through and find me whole then help me lord to reach my goal help me lord to work for

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web here is an example of an eagle scout benediction prayer that can be used in court of honor ceremonies dear lord as we gather here today to celebrate the achievements of this young man who has earned the rank of eagle scout we give thanks for the opportunities and challenges that have brought him to this moment

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web mar 29 2012 may we who have witnessed this court of honor of eagle scout seth lee stramel be emboldened to be prepared no matter the situation and trust in god the father son and holy spirit to divinely guide our days and our deeds in his peace

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web let us begin our ceremony by lighting candles symbolic of the three parts of the scout oath duty to god and country pause for a scout to light candle duty to others pause for a scout to light candle duty to self pause for a scout to light candle mc in scouting as in most activities of life there are rules

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web eagle scout he joins the company of men who have by word deed and action upheld a way of life and an approach to living that reflects the best in our nation may serve as a role model for his troop mates and may his life reflect the values of the scout law the scout oath and traditions of his faith amen

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web jan 12 2016 worshipweb benediction for an eagle scout ceremony dear god spirit of life and love an eagle scout court of honor marks the end of one journey a journey of participating in scouting now a new journey begins with a commitment to better scouting where all may participate bless all of n s future endeavors

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web worshipweb invocation for an eagle scout ceremony dear god spirit of life and love creator of the mountains and the forests it is good to be gathered here on the occasion of n receiving his her their eagle scout award we are thankful for the service he she they has have given to his her their troop crew ship community and council

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web please stand for the invocation let us pray lord god we stand before you tonight in awe of your glory and in gratitude for all your blessings we thank you for bringing us together as a family of scouts gathered to celebrate the accomplishments of richard in attaining the rank of eagle scout

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web jan 9 2023 this weekend five young men in our community including my son noah received the highest honor in scouting by attaining the rank of eagle i was asked to deliver the opening prayer the words are below

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web opening ceremony presentation of the colors scouts of troop pledge of allegiance senior eagle scout s response eagle scout closing comments master of at this time i would like to ask to come forward and lead us in an opening prayer opening

prayer mc please be seated formal opening of

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