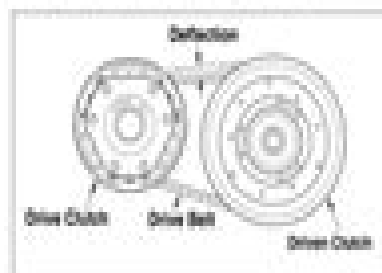


DRIVE BELT DEFLECTION

Drive belt length, condition, and deflection are all important for peak performance. To check and adjust drive belt deflection, use the following procedure.

NOTE: Make sure the drive belt is sitting at the top of the drive clutch sheaves.

1. Place a straightedge on top of the drive belt. The straightedge should reach from the drive clutch on the top of the drive clutch.
2. Using a stiff wire centered between the drive clutch and drive clutch, push down on the drive belt per example to measure deflection. Note the amount of deflection on the ruler at the bottom of the straight edge. The deflection should be at 1 1/4 in.



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NOTE: Push down on the belt with the ruler only until the bottom of the belt flexes upward; then read the amount of deflection.

3. To correct drive belt deflection, measure the clutch alignment from the clutch, measure or add drive washers to the alignment, and install the alignment.

NOTE: Adding shim washers will decrease belt deflection; removing shim washers will increase belt deflection.

Drive Train (Bearcat/F-Series/T-Series)

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REMOVING GEAR CASE/TRACK DRIVESHAFT

NOTE: The gear case drive fluid does not have to be drained for this procedure.

1. Remove the access panels from both sides of the armature.

2. Remove the brake from both sides, then remove the cap screw securing the drive clutch to the upper shaft. Remove the clutch from the shaft.



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NOTE: After removing the drive clutch, account for any alignment washers (if applicable). These washers must be used during installing.

3. On the F-Series/T-Series, remove the two head cap screws securing the rear shield and brake bracket to the chassis and remove the shield and bracket.



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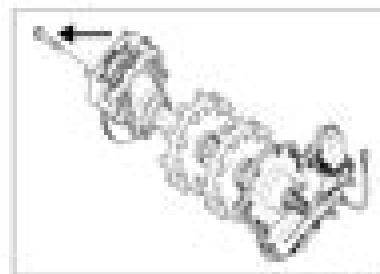
4. On the electronic reverse models, disconnect the plug for the shaft sensor (A) and the gear indicator switch (B).



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5. Loosen the cap screw (A) from the brake shoe side of the gear drive shaft securing the drive shaft to the gear case.

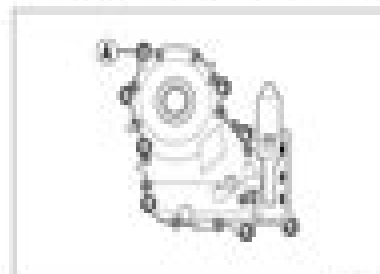
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NOTE: If the gear case is being removed, do not remove the U-bolts, cap screws, if only the track drive shaft is being removed, remove the cap screw and proceed to step 10.

6. Remove the lock pins securing the gear case to the chassis; then remove the remaining lock pins (A) from the two head cap screws.



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NOTE: On the Bearcat (2V21) after cap screw (A) is removed, account for the rubber bracket and the two head cap screws from the back side of the chassis.



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7. Place the armature in the upright position; then using a 3/16 in. socket, long extension, and a hex key, tap against the drive shaft cap screw until the gear case is free from the back of the armature plate.

8. Remove the cap screw from the rear drive shaft (from step 7), then remove the gear case.

NOTE: If the gear case is difficult to remove, it may be necessary to loosen the track tension.

NOTE: On the 2-Stroke models, account for the torque bracket.

9. Remove the torque clip and springs securing the rear sensor; then remove the sensor from the engine compartment.

NOTE: Remove the negative cable from the battery; then remove the positive cable. Remove the hardware securing the battery to the tray; then remove the battery.

10. Remove the two cap screws securing the speedometer sensor bracket. Account for two spacers.



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11. Lock the brake from; then using Brake Shoe Bracket Wrench, remove the remaining nut from the drive shaft.



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12. Using the Rear Suspension Spring Tool, remove the spring from the spring cone.

⚠ WARNING

Gears must be locked when removing the spring or damage or injury could result.

13. On the F-Series/T-Series, remove the two cap screws securing the dial frame to the mount; then slide the dial frame inward far enough to drop the front nut out of the slider side and remove the dial frame. Account for lock washers and filler washers.

14. On the Bearcat, remove all four cap screws and lock nuts (if applicable); then remove the dial frame.

T Z1 Lxr Manual

GM Corporation



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