



7. If reusing the original chain, service it as required, then connect it to the old chain and pull it around the front sprocket. Disconnect the chains.

8. Install by reversing the preceding removal steps while noting the following:

- a. On an O-ring chain, install the four O-rings onto the master link as shown in Figure 41, typical.



- b. If assembling the chain using a press fit master link, refer to *Press Fit Master Link* in this section to press the side plate onto the connecting link.
- c. Install the spring clip onto the master link so the closed end of the clip faces the direction of chain travel (Figure 42).
- d. Lubricate and adjust the drive chain as described in Chapter Three.

Press Fit Master Link

CAUTION

Attempting to install a press-fit master link without the proper tools can damage the master link and parts of the chain.

NOTE

Most commercial press-fit chain tools are designed to press the side plate onto the connecting link to its correct depth. If the side plate is pressed on too far, it will bind the chain where it is joined at the master link. If the side plate is not pressed on far enough, the spring clip cannot be installed correctly and will probably come off. Properly installed, the side plate is flush with both pin seating grooves in the connecting link.

Many drive chains are equipped with a master link side plate that is pressed into place. To install this type of master link, a press-fit chain tool is required; Figure 43 illustrates one type of chain press tool. To disconnect the chain, first remove the outer clip from the master link, then use a chain breaker to separate the side plate from the connecting link.

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Now he has combined all his knowledge into a twelve volume series masterpiece and this third book is one that every rider will treasure Petersen who has studied privately with Harley Davidson engineers and has spent thirty six years working on motorcycles is sharing all of his secrets As the founder of Toronto's Heavy Duty Cycles in 1974 North America's premier motorcycle shop the dean of motorcycle technology teaches about the theory design and mechanical aspects of Harleys In this third volume discover 1 How to identify the Evolution models 2 Why the Evolution models are better 3 Everything you need to know about engines 4 Troubleshooting every facet of the Evolution And so much more The Harley Davidson Evolution

The Japanese had more than quality Their arsenal included acceleration and speed combining with good braking and handling They could design tool up and build a new motorcycle in a mere eighteen months The flavor of the day could easily be accomplished with this organizational skill and dexterity On top of this they had lower prices The Gang of 13 took over a failing company or did they By 1982 Harley Davidson sales went into a tailspin with plunging production The USA was in a deep recession Adding to the perfect storm was the flood of Asian imports that many believe were being sold in the U S below their manufactured costs Whether this was true or not how did a small country a half world away manufacture a quality product that was faster handled better and was less expensive Furthermore these import motorcycles were more functional Well of course they did because USA motorcycle manufacturing offered old clunker styling that was slower did not handle well and broke down all the time And for all of this Harley Davidson's cost more Insulting if one thinks about it It is not that the Evolution was that good relative to their competitors because in my opinion it was not However the Evolution was stellar relative to what went before I was a loyal Shovelhead rider necessarily becoming a mechanic along the way I like the rest of my ilk would never consider riding any other product I did not care that a Honda might be functionally better less expensive and not require my newfound mechanical skills Honda simply did not give what my psyche craved Importantly H D dropped its lackadaisical attitude towards copyright infringement particularly with knock off products Harley Davidson became extremely aggressive against the counterfeiting of their trademarks It licensed use of its logos with all manner merchandise that was embraced by mainstream America followed by the world including the Japanese H D then saw the birth of HOG the most successful marketing and loyalty campaign in the annals of corporate sustenance The world embraced this pasteurized version of the outlaw subculture You might meet the nicest people on a Honda but Harley riders are all about cool They adapt a pseudo outlaw lifestyle that emulates freedom and individualism They spend much of their time adopting one charity or another to prove they really aren't bad Many charities benefitted greatly during the Harley boom Can these riders be contesting the Honda mantra of niceness The previous owners AMF deserve much credit for the success of Harley Davidson They gave the Gang of 13 a platform from which to launch These new guys were brighter than bright They put a management team together that knew no bounds in success I am sure that Marketing 101 in every business school teaches and will continue to teach their brilliant story Harley Davidson became the epitome of American manufacturing and

marketing the darling of capitalism at its finest Think about it How could a rusty old manufacturer whose time had drifted by reach such pinnacles of success Well H D had a little help along the way with two main sociological factors 1 The post World War II baby boom the aging bulge in American demographics looking for adventure and whatever safely came their way 2 A generation that worked hard raised families and then looked back at what they had missed in their youth Harley Davidson embodied the freedom and adventure they lacked Harley Davidson was granted two decades in which to plan a lasting and viable future It sought to be the motorcycle of mainstream America The world would follow This venerable company almost pulled it off The Motor Company updated technology both in their manufacturing venue and in the product itself H D balanced on a near impossible fulcrum maintaining tradition on one side and complying with environmental dictates on the other The Evolution s successor the air cooled Twin Cam introduced in 1999 with great success H D continued to grow and prosper I have always viewed the Twin Cam as a transitional model embracing the past but leading into a future of overhead cams and water jackets The new H D V Rod s technological marvels are a wonderful attempt but as much as the Factory hoped mainstream Harley riders did not take the bait en masse After all they had their psychological needs These attempts did not prevent dark clouds from appearing on the horizon 1 Inexorably the post World War II baby boom s bulge has grown older losing interest in reclaiming youth with interests shifting elsewhere Who is to take over this downsizing market Who will be left to support the Motor Company in the style it has become accustomed 2 In my humble opinion the masters of marketing did not fill the coming void of consumers I think H D is good at pretty much everything except lowering prices for the incoming generations Nor have they developed affordable and desirable product lines for the youth Certainly the Factory began to enjoy economies of scale in manufacturing I for one do not think they have used their profits wisely for continued prosperity Will I continue to ride a Harley at age 62 Sure I will but I was riding them before they became cool I am not a dentist looking for a safe walk on the wild side or a movie star acquiring the in bauble of the day The Evolution motorcycle saved the Hog s bacon but a new savior is now required

How to Build a Harley-Davidson Torque Monster Bill Rook, Many people modify their Harley Davidson engines and find the results disappointing What they might not know and what this book teaches is that emphasizing horsepower over torque the usual approach makes for a difficult ride Author Bill Rook has spent decades perfecting the art of building torque monster V twin Harley engines Here he brings that experience to bear guiding motorcycle enthusiasts through the modifications that make a bike not just fast but comfortable to ride With clear step by step instructions his book shows readers how to get high performance out of their Harleys and enjoy them too

1959 to 1969 Sportster Service Manual, 1990 **Harley-Davidson Sportster 1970-2003** Tom Schauwecker, 2004 Sportster models covered by this Haynes manual include XL XLH XLCH XLS and XLX This book contains engine data for 883cc 1000cc 1100cc and 1200cc It excludes the XR 1000cc engine Inside you will find model history and pre ride checks a complete step by step guide to servicing and routine maintenance engine and transmission overhauls fuel and ignition

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Clymer Harley-Davidson Sportsters 1959-1985 Penton Staff,1985-02-01 Harley Davidson Sportsters are very popular machines built with precision engineering to ensure a long life on the road With the help of the Clymer Harley Davidson Sportsters 1959 1985 Repair Manual in your toolbox you will be able to maintain service and repair your Harley Davidson Sportster to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too *HARLEY EVOLUTION: A Ride into Revelation* Pasquale De Marco,2025-04-24 Embark on a captivating journey into the world of the Harley Davidson Sportster a motorcycle that has captivated riders for decades with its timeless style unwavering performance and boundless spirit of adventure Within these pages you ll delve into the rich history of the Sportster tracing its evolution from its humble beginnings as an affordable roadster to its current status as an iconic symbol of freedom and individuality Discover the stories behind legendary models like the XLH Sportster the XR 750 and the Iron 883 and learn about the innovations that have shaped the Sportster s legacy This comprehensive guide offers an insider s perspective on the Sportster s technical marvels providing detailed insights into its engine design suspension systems and handling dynamics Whether you re a seasoned rider or an aspiring enthusiast you ll gain a deeper appreciation for the engineering prowess that makes the Sportster such a joy to ride Beyond the technical aspects *Harley Evolution A Ride into Revelation* captures the essence of the Sportster lifestyle exploring the vibrant community of riders who have embraced this motorcycle as a symbol of their passion for the open road Through captivating stories and inspiring anecdotes you ll feel the camaraderie and shared experiences that unite Sportster riders worldwide Join us on an immersive journey through the world of the Harley Davidson Sportster a motorcycle that has left an indelible mark on the world of motorcycling Discover the secrets behind its enduring popularity the innovations that have propelled it forward and the passionate community that keeps its legacy alive Whether you re a

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