

# SERVICE MANUAL

MODELS 175XR<sup>2</sup> Sport Jet

United States With Starting Serial Numbers

Powerhead 0E203000 Pump Unit 0E151580

# **Sport Jet Service Manual**

**Victor M. Corman** 

### **Sport Jet Service Manual:**

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manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake
system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted
toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an
authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too

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