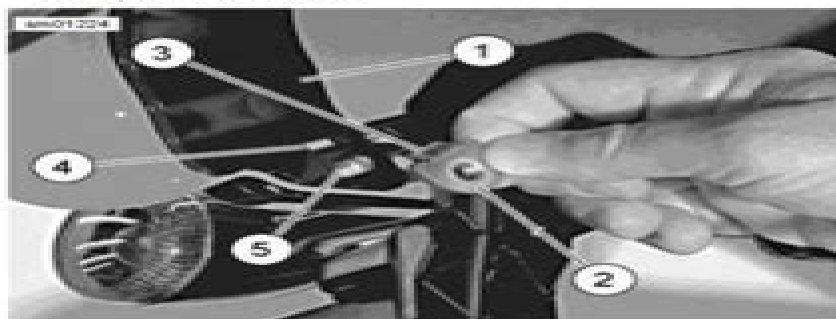


8. Thread nut (6) onto each rear turn signal stalk finger-tight. Install two forward fender support screws with washers (2) - Thread nut (4) onto each screw finger-tight.
9. **HDI models:** hook tab of license plate bracket into slot in rear fender brace.
10. Place rear fender brace (7) in position under fender and secure with screw and washer (10) finger-tight. Install two aft fender support screws with washers (3).
 - a. **HDI models:** thread each mounting screw through rear fender brace, into threaded inserts in license plate bracket. Install finger-tight. Make sure threaded inserts in license plate bracket fit into holes in rear fender brace.
 - b. **Domestic models:** see [Figure 2-245](#). Install nut plate (2) on each mounting screw (5) finger-tight.

NOTE

Domestic models: see [Figure 2-245](#). Make certain that tab (3) on each nut plate (2) fits into slot (4) in fender brace (1) when securing nut plate with rearmost fender mounting screw (5).

1. Rear fender brace



2. Nut plate (2)
3. Tab
4. Slot
5. Mounting screw (2)

Figure 2-245. Rear Fender Nut Plate (Domestic Only)

11. Now tighten all fender mounting hardware in the following sequence:
 - a. See [Figure 2-243](#). Tighten screw (5) and seat post (1) to 96-156 **in-lbs** (10.9-17.6 Nm).
 - b. See [Figure 2-242](#). Tighten left and right turn signal stalk nuts (6) to 132-216 **in-lbs** (14.9-24.4 Nm).
 - c. Tighten forward and aft fender support screws (2, 3) on both sides of fender to 132-216 **in-lbs** (14.9-24.4 Nm).
 - d. Tighten rear fender brace screw (10) to 20-25 **in-lbs** (2.3-2.8 Nm).
12. See [Figure 2-240](#). Install left rear lighting harness (3) and license plate lamp harness (6) into fender harness clip (1) on left side offender. Install right rear lighting harness (2) into fender harness clip on right side offender.
13. Carefully feed both rear lighting harnesses and license plate lamp harness through feed-through holes (4, 5) in rear fender.
14. See [Figure 2-239](#). Plug in license plate lamp connector (1) [40]. Plug in left rear lighting harness connector (2) [18].
15. Plug in right rear lighting harness connector (3) [19]. This connector is identified by a brown band (4) on the harness near the connector.
16. **H-DSSS equipped vehicles:** See [Figure 2-238](#). Gently bend back antenna latch (7) and position security antenna (5) in recess in ECM caddy (9). Release latch. Position antenna harness in harness retainer (8).
17. See [Figure 2-238](#). Gently bend back ECM latches (4) and install ECM into locating pins on caddy with connector [78A] on ECM body facing right side of vehicle.
18. Plug harness connector [78B] (2) into ECM. Tug gently on connector to make sure connector latch (3) has locked in position properly and cannot come loose.

WARNING

After installing seat, pull upward on seat to be sure it is locked in position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (00070b)

19. Install seat.
20. Install rear wheel. See [2.3 WHEELS](#). Make certain rear wheel is properly aligned and rear drive belt is properly tensioned. See [1.14 REAR BELT DEFLECTION](#).
21. Plug in main fuse. See [7.35 MAIN FUSE](#).

WARNING

Be sure headlamp, tail and stop lamp and turn signals are operating properly before riding. Poor visibility of rider to other motorists can result in death or serious injury. (00478b)

22. Turn ignition switch ON. Verify all rear lighting is operating properly: license plate lamp, tail lamps, brake lamps and turn signals.

Sportster 1200 Manual

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