

SPM® QWS 2500 XL Frac Pump

Next generation, purpose-built to work for you in the harshest hydraulic fracturing environments

WEIR

Oil & Gas



As the industry continues to evolve, so do our pumps. The enhanced design of the SPM® QWS 2500 XL delivers extended service life and an increased rod load of 200,000 lbf even under the most challenging conditions of shale play operations.

The addition of a bolt-on bearing carrier protects the frame, pinion, and bull gear in the event the bearing clocks in the frame due to overload. This results in faster, more cost effective repair, keeping your assets in the field. Additionally, Weir engineering has evaluated and selected a larger Tier 1 bearing specifically for this application and optimized the lubrication through the bearing groove for a service life up to 4x longer than previous generation pinion bearings.

An updated frame design (patent pending) with improved geometry utilizes advances in welding design and technology to significantly improve the fatigue life of the frame. The new design also includes blind tapped holes to reduce leakage. To validate these new features, Weir completed an endurance test of more than one million cycles at 107% rod load. The SPM® QWS 2500 XL passed the test and validated the increased rod load of 200,000 lbf.

This pump can be equipped with the SPM® Duralast® fluid end, which is proven to extend the life over conventional SPM® fluid ends. This combination is designed to significantly increase system uptime and lower total cost of ownership over the life of the pumping asset.

Applications: Fracturing

Maximum Brake Horsepower Input	2500 BHP (1,864 kW)
Maximum Rod Load Capacity	200,000 lbf (921 kg)
Stroke Length.....	8" (203.2 mm)
Gear Ratio.....	6.353:1
Approximate Length.....	64 3/4" (2,153 mm)
Approximate Width.....	73 3/4" (1,877 mm)
Approximate Height.....	43 3/4" (1,102 mm)
Approximate Weight (Dry)	16,000 lb (7,257 kg)

Note: Pump dimensions and weights are approximate. For full detailed drawings, please contact Weir.

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Features and Benefits

- New bolt-on pinion bearing carrier improves serviceability and prevents potential frame damage should a bearing clock in the frame due to overload
- Larger pinion bearing for up to 4x the service life of previous designs
- Thicker bottom plate and change in geometry to enhance power frame rigidity
- New frame design with improved weld joint technology increases fatigue life
- Optimized bearing and gear mesh lubrication for improved performance

Spm 2500 Frac Pump Manual

**Christopher Dickenson,T. Christopher
Dickenson**



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