

Assemble the clutch, in the reverse order of disassembly. Pay attention to the following points.

- When inserting spacer on countershaft, apply a small quantity of engine oil to both inside and outside of the spacer.
- Tighten clutch sleeve hub nut using the special tool to the specified torque.

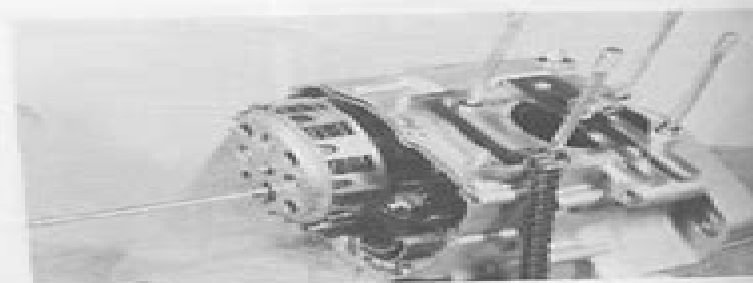
Clutch sleeve hub holder	09920-53721
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Tightening torque	40 – 60 N·m (4.0 – 6.0 kg·m)
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- Be sure to lock the nut by firmly bending the tongue of the washer.

- Install wave washer seat, wave washer, drive plates and driven plates to the sleeve hub.
- Insert push rod in the countershaft.

- Tighten clutch spring bolts diagonally.



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Jianjun Gao



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some history of Suzuki and this models development as well as a complete step by step guide to servicing and overhaul

Suzuki GP100 & 125 Owners Workshop Manual Chris Rogers, Pete Shoemark, 1991-01-01 **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill, 1986 **Clymer Suzuki DR250-350, 1990-1994** Penton Staff, 1994-03-01
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and 1200 Bandit Fours Matthew Coombs, Phil Mather, 2002-06-20 This is one in a series of manuals for car or motorcycle owners Each book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual** Matthew Coombs, Phil Mather, 2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more [Suzuki SV650 and SV650S](#) Matthew Coombs, 2002 This repair manual covers Suzuki SV650 and SV650S 1999 to 2005 **Suzuki Service Manual, Model TS 185** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1971 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section, 1974 *Suzuki LT-F250 Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department, 1992 **Suzuki GSX-R600, GSX-R750 & GSX-R1000** Matthew Coombs, 2010 This title details how to service and repair the Suzuki GSX R600 750 and the GSX R1000

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