

- 5) Place bearings (1), spacer, shim(s) and drive gear (2) to rear case and tighten bevel pinion nut to specified torque.

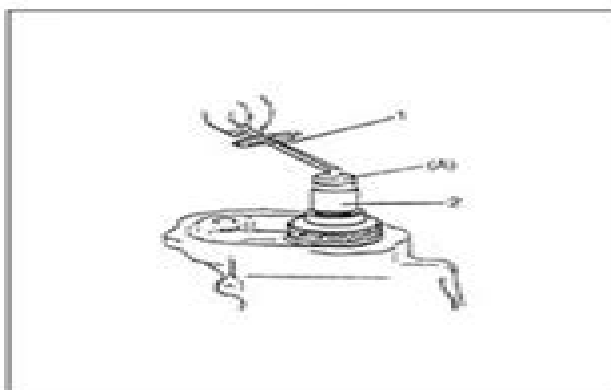
Tightening torque

Bevel pinion nut

(a) : 120 N·m (12.0 kg·m, 87.0 lb-ft)

Special tool

(A) : 09927-76030



- 6) Using torque wrench (1), measure bearing preload.

Bevel pinion bearing preload

Standard : 0.5 - 1.3 N·m (5 - 13 kg·cm, 0.37 - 0.94 lb-ft)

Special tool

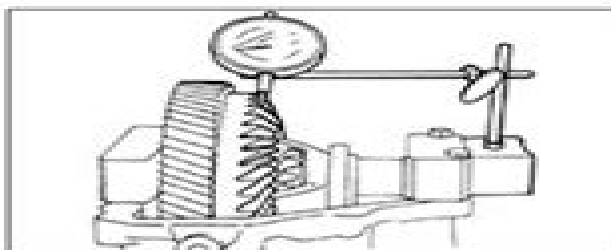
(A) : 09915-24550

NOTE:

- Apply thin coat of gear oil to bearing before measurement.
- Also before measuring preload, turn taper bearing a few times to ensure its good fitting.

2. Size (30 mm)

- 7) Caulk bevel pinion nut.



- 8) Adjust the driving bevel gear backlash by adding or taking off shims in bearing gap of the left and right cases (stopper) so as to obtain the specified value for the backlash.

- 9) To measure drive bevel gear backlash, set dial gauge at right angle to bevel gear tooth, fix drive bevel pinion and rear dial gauge while moving bevel gear.

Drive bevel gear backlash

0.10 - 0.18 mm (0.004 - 0.007 in.)

- 10) With bevel gear installed, measure starting torque by using differential preload adjusting tool. If bevel pinion starting torque and side bearing starting torque with bevel gear installed (bevel pinion bearing + side bearing preload) is within standard value, side bearing preload is satisfactory.

Side bearing preload

Standard : (Measured bevel pinion preload) + (0.3 - 0.5 N·m (3 - 5 kg·cm, 0.217 - 0.361 lb-ft))

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