

2 Install

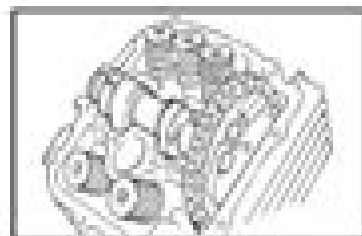
- Camshaft
- Camshaft sprocket

Installation steps:

- Turn the crankshaft counterclockwise with a wrench.
- Align the T mark ① on the rotor with the stationary pointer ② on the crankcase cover. When the T mark is aligned with the stationary pointer, the piston is at the Top Dead Center (T.D.C.).

CAUTION:

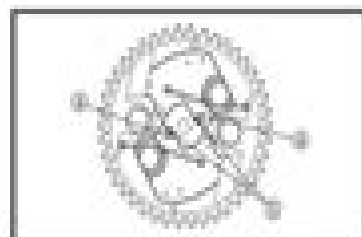
Do not turn the crankshaft during the camshaft installation.



- Temporarily install the camshaft sprocket on the camshaft. (Do not install the bolts.) Then, install the timing chain on the camshaft sprocket.

NOTE:

Make sure the small holes ① on the camshaft face upward.

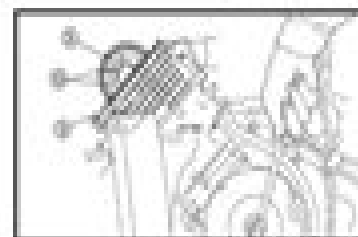
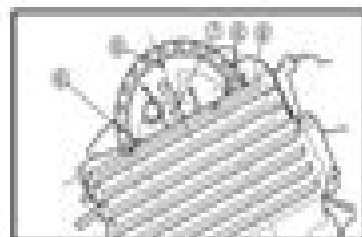


- Align the notches ① on the decompressor cam with the projections ② on the decompressor spring lever, then install the camshaft sprocket on the camshaft.

NOTE:

Check that each part is positioned as shown in the illustration.

- ① Small holes on camshaft sprocket
- ② Punch mark on decompressor spring lever
- ③ Top face of cylinder head



- Install the decompressor cam guide plates ① and camshaft sprocket bolts ②.

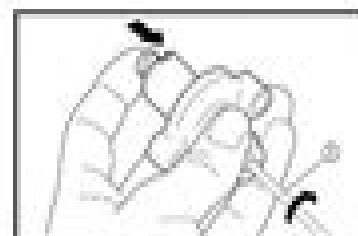


Camshaft sprocket bolt
20 Nm (2.0 m • kg, 14 ft • lb)

NOTE:

Insert a screwdriver into the timing chain tensioner hole and push the timing chain guide inward.

- Remove the retainer wire.



2 Install

- Timing chain guide
- Install
- Timing chain tensioner

Installation steps:

1. Lightly press the timing chain tensioner rod into the timing chain tensioner housing by hand.
2. While pressing the timing chain tensioner rod, wind it clockwise with a thin screwdriver ① until it stops.
3. With the screwdriver still inserted into the timing chain tensioner, install the timing chain tensioner and gasket onto the cylinder block. Then, tighten the timing chain tensioner bolts to the specified torque.

WARNING:

Always use a new gasket.

NOTE:

The "UP" mark on the timing chain tensioner should face up.



Timing chain tensioner bolt
10 Nm (1.0 m • kg, 7.2 ft • lb)

4. Remove the screwdriver, make sure that the timing chain tensioner rod releases, and tighten the cap bolt to the specified torque.



Timing chain tensioner cap bolt
7 Nm (0.7 m • kg, 5.7 ft • lb)

3 Check:

- Small holes on camshaft sprocket
- Rotor T mark
- Out of alignment → Adjust

Yamaha Grizzly 660 Service Repair Workshop Manual

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