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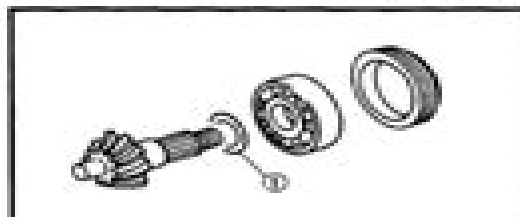
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DIFFERENTIAL GEAR AND CONSTANT VELOCITY JOINTS

DRIV


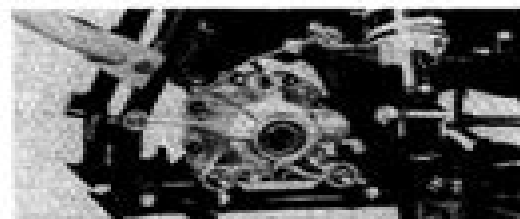
- If you cannot adjust the gear lash properly using the ring gear shim, use a drive pinion gear shim.
- Remove the drive pinion gear. Refer to the "DISASSEMBLY" section.
- Select the suitable shim(s) ①.

Too-little gear lash →
Reduce shim thickness.
Too-large gear lash →
Increase shim thickness.



Drive pinion gear shim

Thickness (mm)	1.82	2.00	2.18
	1.88	2.06	
	1.94	2.06	



INSTALLATION

Reverse the "REMOVAL" procedure. Note the following points.

1. Install:

- Differential gear assembly ①
- Breather hose ②



Nut (differential gear):
64 Nm (5.4 m · kg, 46 ft · lb)

2. Lubricate:

- Constant velocity joints
- Oil seals



Lithium soap base grease



3. Install:

- Circlip ①
- Constant velocity joints

⚠ WARNING

Always use a new circlip.

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Yamaha Service Manual Yamaha International Corporation,1970* **Yamaha Service Manual R5-B.** Yamaha Motor Co. Service Department,1971 **Yamaha FZ6 Service and Repair Manual** Phil Mather,2008-01-01 FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 S2 600cc 07 08 Yamaha Model YL-1 (motorcycle) Service Manual Yamaha Motor Co,1970* Yamaha XV V-Twins Service and Repair Manual Alan Ahlstrand,John Harold Haynes,1997 There is a Haynes manual for most popular domestic and import cars trucks and motorcycles By conducting complete tear downs and rebuilds the Haynes staff has discovered all the problems owners will find in rebuilding or repairing their vehicle Documenting the process in hundreds of illustrations and dear step by step instructions makes every expert tip easy to follow From simple maintenance to trouble shooting and complete engine rebuilds it s easy with Haynes *Yamaha 50 Service Manual* Yamaha Motor Co,1960 **Yamaha XT, TT, and SR 500 Singles Owners Workshop Manual, No. 342** John Haynes,1992-06-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Yamaha Service Manual CS2E.** Yamaha Motor Co. Service Division,197? **Yamaha Service Manual** ,1967 *Yamaha Combined Service Manual* ,1972 Yamaha XJ600S (Seca II/Diversion) and XJ600N Owners Workshop Manual Haynes Publishing,Alan Ahlstrand,John Harold Haynes,1996-02 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Yamaha 50 Service Manual** Yamaha International Corporation,196? **Yamaha RD 400 Twin, Owners Workshop Manual** Mansur Darlington,1977 Models covered All 398cc RD400 models first introduced into UK February 1976 USA September 1975 *Yamaha YFM350 and YFM400 ATV Owners Workshop Manual* Alan Harold Ahlstrand,John Harold Haynes,2004-11 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index **Yamaha RD400 Twin Owners Workshop Manual** Mansur Darlington,1984 **Yamaha 100LS3 Service Manual** Yamaha Motor Co,1972 *Yamaha Service Manual* Yamaha Motor Co,19?? **Yamaha YB 100 Owners Workshop Manual ...** Pete Shoemark,1979 **Yamaha YZF750R, YZF750SP, and YZF1000R Thunderace Service and Repair Manual** John Haynes,2001-09-16 Haynes **Yamaha Motorcycles Service Manual Covering TD1A & TD1B.** Yamaha International Corporation,1965

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