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Yamaha Service Manual R5-B. Yamaha Motor Co. Service Department,1971

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web s g cast iron is defined as a high carbon containing iron based alloy in which the graphite is present in compact spherical shapes rather than in the shape of flakes the latter being typical of gray cast iron as nodular or spheroid cal graphite cast iron sometimes referred to as ductile iron constitutes a family of cast irons in which the

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web the following six grades of spheroidal cast iron for this category are sg 700 2a sg 600 3a sg 500 7a sg 400 15a sg 400 i8a and sg 350 22a 3 2 1 these grades normally apply to castings of thickness between 30 mm and 200 mm and with a unit mass

greater than 2 000 kg

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web the normal chemical composition for this grade is as the following c $2\ 7\ 3\ 7$ si $0\ 8\ 2\ 9$ mn $0\ 3\ 0\ 7$ p $0\ 1$ s $0\ 02$ the chemical composition has big difference in different standards all compositions are just for reference

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web sg iron is also called as spheroidal graphite cast iron in usa they are also called as ductile iron there are many different sg iron grades in different countries and standards however most of grades have similar requirements to the mechanical properties especially to tensile strength yield strength and elongation

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web chemical composition mass fraction wt of the sg 500~7 element min max similar the data is being updated mechanical properties of steel grade sg 500~7 physical properties of steel grade sg 500~7 heat treatment of steel grade sg 500~7 heat treated 1491~c~1214~c technological curves of steel grade sg 500~7 no curve

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web en gjs 500 7 is an sg iron grade containing graphite nodules or spheres spheroidal graphite the rounded graphite nodules produces a more ductile cast iron that inhibits the formation of cracks sg iron such as en gjs 500 7 has a greater fatigue and impact resistance compared to grey iron

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web sg iron 500 7 chemical composition carbon 3 $28\ 3\ 55\ 3\ 44\ 3\ 47$ silicon 1 $87\ 2\ 09\ 2\ 16\ 2\ 14$ manganese 0 $867\ 0\ 477\ 0\ 476$ 0 272 copper 0 $456\ 0\ 553\ 0\ 472\ 0\ 557$ sulphur 0 $0866\ 0\ 0116\ 0\ 0133\ 0\ 00846$ phosphorus 0 $0472\ 0\ 0251\ 0\ 0230\ 0\ 0232$ nickel 0 $0986\ 0\ 0229\ 0\ 0162\ 0\ 0199$ changes are made only in the major elements of