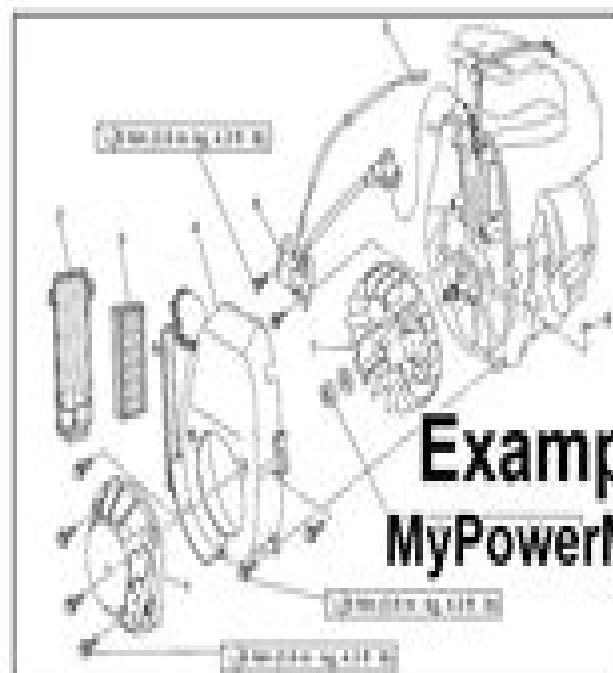


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Rated Engine Speed	
Breather Valve	
Electrical	
Spark Plug	
Economy Switch	
Door Light	
Refrigerant	
Oil Circuit Breaker	
Engine	
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Recoil Starter And Rotor	
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Crankcase 1, Crankshaft And Rotor Arm	
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Crank Followup Inspection	
Push Rod Inspection	
Rocker Arm Inspection	
Crankcase 2 Inspection	
Crankshaft And Locker Arm Installation	
Crankcase 3 And Rotor Arm	

RECOIL STARTER AND ROTOR



RECOIL STARTER AND ROTOR



Order	Job Name	Qty	Remarks
	Recoil starter and rotor removal		Remove the parts in the order listed below.
	Front cover and lock cover		Refer to "COVER" section in CHAPTER 1.
	Flare tube		Refer to "CARBURETOR, FUEL TANK AND FUEL PUMP" section in CHAPTER 1.
1	Recoil starter assembly	1	
2	Cable cover	1	
3	Starter	1	
4	Alt. Start case assembly	1	
5	Ignition coil wire lead	1	
6	Ignition coil	1	
7	Rotor assembly	1	
8	Woodruff key	1	
			For installation, reverse the removal procedure.

RECOIL STARTER AND ROTOR



RECOIL STARTER DISASSEMBLY



Order	Job Name	Qty	Remarks
	Recoil starter disassembly		Remove the parts in the order listed below.
1	Ball screw	1	
2	Cable	1	
3	Friction spring	1	
4	Rotor	1	
5	Spring spring	1	
6	Recoil case	1	
7	Timing arm	1	
			For disassembly, reverse the assembly procedure.

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Liying Dong



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