

LDV G10 Workshop Manual 2014-2024

Engine block and cylinders



- | | |
|---------------------------|------------------------------------|
| 1 Cylinder block assembly | 9 Bearing shells of connecting rod |
| 2 Crankshaft | 10 Piston |
| 3 Main bearing shell | 11 Piston pin |
| 4 Main bearing | 12 Snap ring, piston pin |
| 5 Thrust washer | 13 Piston rings |
| 6 Signal wheel | 14 Piston cooling nozzle |
| 7 Connecting rods | 15 Engine oil dipstick |
| 8 Connecting rod bolt | 16 Oil pan |

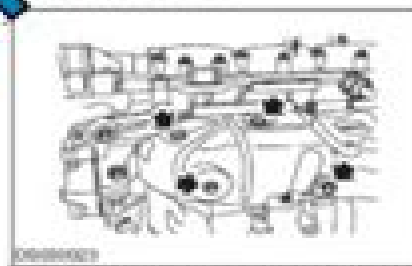
Inspection of cylinder head (after removal)

Remove:

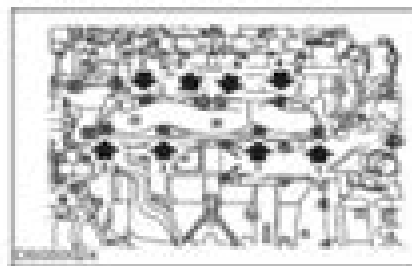
- 1 Remove the 2 nuts used for fixing the intake manifold to the cylinder head. Remove the intake manifold.



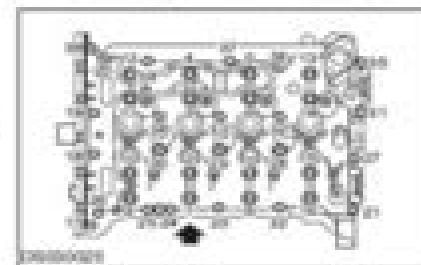
- 2 Remove the 4 bolts used for fixing the exhaust manifold heat shield to the exhaust pipe, and then remove the heat shield.



- 3 Remove and discard the 2 nuts used for fixing the exhaust manifold to the engine. Remove the exhaust manifold. Discard the gasket.



- 4 Remove the auxiliary water pump. Remove the auxiliary water pump.
- 5 Remove the spark plug. Remove the spark plug.
- 6 Remove the camshaft cover. Remove the camshaft cover.
- 7 Evenly loosen the camshaft cover. Evenly loosen the camshaft cover.
- 8 Tighten the camshaft cover in the sequence shown for fixing the camshaft cover to the cylinder head. Check the torque.



- 9 Using a micrometer gauge, check the end play of camshaft (refer to Specifications).



- 10 If the end play is outside 0.07-0.12mm, replace with a new camshaft and check the end play again. If the end play is still outside the specified range, further replace the cylinder head and camshaft cover assembly.

Workshop Manual G10 Engine

Michael J. Kromida

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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