

SP3D Piping Practice Lab: Inserting Splits

Inserting Weld Joint and Taking down Joint Splits in a Pipe Run:

Exercise Objective: In this exercise you will be inserting takedown joint and weld joints in a pipe run 400-P in Unit U04 of your workspace. After inserting the joints the view of the pipe run should resemble Figure 1.



Figure 1: Takedown and Weld Joints in a Pipe Run

Steps:

Before beginning the procedure:

- Define your workspace to display Unit U04 and coordinate system U04 CS. In your training plant, select U04 from **Plant Filters > Training Filters** in the **Select Filter** dialog box.
- Make sure you are in the **Piping** task and the Active Permission Group is set to **Piping**.

1. Activate **PinPoint** ribbon from the **Tools > PinPoint** command.
2. Set the active coordinate system to U04 CS and select the **Set Target to Origin** option on the **PinPoint** ribbon.
3. Click the **Insert Split** button on the vertical toolbar to insert takedown joint.
4. Select the **Takedown Joint** option on the **Insert Split** ribbon to place takedown split in a pipe run.
5. The system prompts to select either a **Pipe Straight** feature. Select the pipe run as shown in

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