



BELTS AND LUBRICATION

Ⓐ TEXALON FLAT BELTS. A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

Type of Drive	Cat. No.	Type of Drive	Cat. No.
9" H&D	CE3F509	12" U&D 2-Step	CE3F532
10-K H&D	CE3F508	14 1/2" U&D 4-Step	CE3F533
9" U&D	CE3F506	14 1/2" U&D 3-Step	CE3F534
10-K U&D	CE3F508	16" U&D 4-Step	CE3F535
10" U&D Bench	CE3F508	16" U&D 2-Step	CE3F536
10" U&D Floor	CE3F508	16-24" U&D 4-Step	CE3F537
12" U&D 4-Step	CE3F527	16-24" U&D 3-Step	CE3F537
		16" Round	CE3F538

Ⓑ TEXALON BELT CEMENT for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

CE3233N. One 7' long single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price F.O.B. factory

Ⓒ BELT SPLICING CLAMPS. For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

Catalog Number	Maximum Size of Belt			Ship. Wt.
	Width	Thickness	Drive Length	
CE1888	1 1/2"	1/8"	4 1/2"	4 lbs.
CE1889	2"	1/8"	6 1/2"	5 lbs.

Ⓓ LUBRICATING OIL. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Cat. No.	Viscosity	Quantity	Ship. Wt.
General Lubricating Oil (See Oil Chart for Individual Machines)			
CE1802	240-300	1 quart	3 lbs.
CE1804	240-300	12 quarts	31 lbs.
CE2019	240-300	Gal. can	11 lbs.
Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines)			
CE1800	100	1 quart	3 lbs.
CE1805	100	12 quarts	31 lbs.
CE2017	100	Gal. can	11 lbs.
Oil for Lathes and Shapers (See Oil Chart for Individual Machines)			
CE1802	100-240	1 quart	3 lbs.
CE1804	100-240	12 quarts	31 lbs.
CE2018	100-240	Gal. can	11 lbs.

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



Cat. No.	Size Lathe	Drive	Ship. Wt.
CE3L511	9"	U&D	1 lb.
CE3L512	10-K	U&D	1 lb.
CE3L513	9"	H&D	1 lb.
CE3L514	10-K	H&D	1 lb.



NOT PERMISSIBLE TO SHIP BY
ACT OF THE AIR SERVICES

Rubber V-Belts

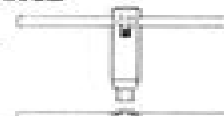
Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



Catalog Number	Outside Length	Catalog Number	Outside Length
V-Belts with 1/2" Top Width			
CE3L520	24"	CE3L540	24"
CE3L525	25"	CE3L545	25"
CE3L530	26"	CE3L550	26"
V-Belts with 3/4" Top Width			
CE3L560	28"	CE3L580	28"
CE3L565	29"	CE3L585	29"
CE3L570	30"	CE3L590	30"
CE3L575	31"	CE3L595	31"
CE3L580	32"	CE3L600	32"
CE3L585	33"	CE3L605	33"
CE3L590	34"	CE3L610	34"
CE3L595	35"	CE3L615	35"
CE3L600	36"	CE3L620	36"
CE3L605	37"	CE3L625	37"
V-Belts with 1" Top Width			
CE3L590	38"	CE3L630	38"
CE3L600	39"	CE3L635	39"
CE3L610	40"	CE3L640	40"
CE3L620	41"	CE3L645	41"
CE3L630	42"	CE3L650	42"
CE3L640	43"	CE3L655	43"
CE3L650	44"	CE3L660	44"
CE3L660	45"	CE3L665	45"

Chuck Wrenches

Catalog Number	Size Square	Shipping Weight
CE3T48	2 1/2"	2 lbs.
CE3T42	2 1/4"	1 lb.
CE3T43	2 3/8"	2 1/2 lbs.
CE3T44	2 1/2"	2 lbs.
CE3T45	2 3/4"	3 lbs.
CE3T46	2 7/8"	3 1/2 lbs.



Sizes of Wrenches Required for Various Sizes of Chucks

Cat. No. of Chuck	Size of Chuck	Type of Chuck	Size Square	Cat. No. of Required Wrench
CE40000R	6"	Independent	28 1/2"	CE3T42
CE40000C	6"	Independent	28 1/2"	CE3T42
CE40008	6"	Independent	28 1/2"	CE3T42
CE40009	6"	Independent	28 1/2"	CE3T42
CE40010	6"	Independent	28 1/2"	CE3T42
CE40012	6 1/4"	Independent	28 1/2"	CE3T42
CE40015	6 1/2"	Independent	28 1/2"	CE3T42
CE40016	6 3/4"	Independent	28 1/2"	CE3T42
CE40017	6 7/8"	Independent	28 1/2"	CE3T42
CE40018	7"	Independent	28 1/2"	CE3T42
CE40019	7 1/8"	Independent	28 1/2"	CE3T42
CE40020	7 1/4"	Independent	28 1/2"	CE3T42
CE40021	7 1/2"	Independent	28 1/2"	CE3T42
CE40022	7 3/4"	Independent	28 1/2"	CE3T42
CE40023	7 7/8"	Independent	28 1/2"	CE3T42
CE40024	8"	Independent	28 1/2"	CE3T42
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CE40098	8"	Independent	28 1/2"	CE3T42
CE40099	8"	Independent	28 1/2"	CE3T42
CE40100	8"	Independent	28 1/2"	CE3T42

Southbend 14 32 Owners Manual

**United States. Internal Revenue
Service**

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