



BELTS AND LUBRICATION

Ⓐ TEXALON FLAT BELTS. A combination of textile and extruded nylon form a strong flexible belt recommended for use with South Bend Lathes. Able to withstand continual flexing without significant stretch and loss of efficiency. Texalon belts are skived on both ends and cement for joining skived ends is included with each belt. Shipping weight each approx. 1/2 lb.

Type of Drive	Cat. No.	Type of Drive	Cat. No.
9" H&D	CE3F509	12" U&D 2-Step	CE3F532
10-K H&D	CE3F508	14 1/2" U&D 4-Step	CE3F533
9" U&D	CE3F506	14 1/2" U&D 3-Step	CE3F534
10-K U&D	CE3F508	16" U&D 4-Step	CE3F534
10" U&D Bench	CE3F508	16" U&D 2-Step	CE3F534
10" U&D Floor	CE3F508	16-24" U&D 4-Step	CE3F534
12" U&D 4-Step	CE3F532	16-24" U&D 3-Step	CE3F534
		16" Round	CE3F534

Ⓑ TEXALON BELT CEMENT for bonding skived ends of Texalon Belts.

CE1887, Texalon Belt Cement 14 oz. bottle

CE3333N, Oak[®] tan single ply flat leather belt without cord reinforcing for 9" Horizontal Motor Drive only. Has square ends and face for joining. Price 10.00 factory

Ⓒ BELT SPLICING CLAMPS. For gluing skived ends of cone pulley belts or other flat leather belts. Made of heavy steel plate with guide for aligning edges of belt ends.

Catalog Number	Maximum Size of Belt			Ship. Wt.
	Width	Thickness	Drive Length	
CE1888	1 1/2"	1/8"	4 1/2"	4 lbs.
CE1889	2"	1/8"	4 1/2"	5 lbs.

Ⓓ LUBRICATING OIL. Nothing is more important to the satisfactory operation and life of fine machinery than correct lubrication. The lubricating oils listed below have been thoroughly tested in our research laboratory and are highly recommended. It is essential that the correct type of oil be used for the lathe spindle, lathe apron and shaper oil reservoirs and general lubrication. A supply of each kind of oil should be kept on hand and used as needed. The Saybolt viscosity of the various oils is indicated in seconds at 100°F.

Cat. No.	Viscosity	Quantity	Ship. Wt.
General Lubricating Oil (See Oil Chart for Individual Machines)			
CE1802	240-300	1 quart	3 lbs.
CE1804	240-300	12 quarts	37 lbs.
CE2019	240-300	Gal. can	17 lbs.
Oil for Spindle Bearings of South Bend Lathes (For other components see Oil Chart for Individual Machines)			
CE1800	100	1 quart	3 lbs.
CE1805	100	12 quarts	37 lbs.
CE2017	100	Gal. can	17 lbs.
Oil for Lathes and Shapers (See Oil Chart for Individual Machines)			
CE1802	100-240	1 quart	3 lbs.
CE1804	100-240	12 quarts	37 lbs.
CE2019	100-240	Gal. can	17 lbs.

LEATHER V-BELTS FOR CONE PULLEYS

Lathe cone pulley V-belts can be replaced without disassembling the lathe headstock or drive unit by using these cord reinforced leather V-belts. Belts are skived for gluing and belt splicing cement is included.



Cat. No.	Size Lathe	Drive	Ship. Wt.
CE3411	9"	U&D	1 lb.
CE3412	10-K	U&D	1 lb.
CE3413	9"	H&D	1 lb.
CE3414	10-K	H&D	1 lb.



NOT PERMISSIBLE TO SHIP BY
ACT OF THE AIR SERVICES

Rubber V-Belts

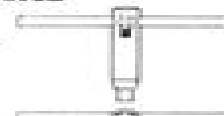
Rubber V-Belts for use with South Bend Lathes and other power driven machinery. Specify catalog number, maximum width, and outside circumference when ordering. Ship. wt. each, approximately 1/2 lb.



Catalog Number	Outside Length	Catalog Number	Outside Length
V-Belts with 1/2" Top Width			
CE3420	24"	CE3426	24"
CE3421	25"	CE3427	26"
CE3422	26"	CE3428	27"
V-Belts with 3/4" Top Width			
CE3429	28"	CE3435	40"
CE3430	29"	CE3436	40"
CE3431	30"	CE3437	42"
CE3432	31"	CE3438	42"
CE3433	32"	CE3439	44"
CE3434	33"	CE3440	44"
CE3435	34"	CE3441	46"
CE3436	35"	CE3442	46"
CE3437	36"	CE3443	48"
CE3438	37"	CE3444	48"
V-Belts with 1 1/4" Top Width			
CE3439	38"	CE3445	48"
CE3440	39"	CE3446	48"
CE3441	40"	CE3447	50"
CE3442	41"	CE3448	50"
CE3443	42"	CE3449	52"
CE3444	43"	CE3450	52"
CE3445	44"	CE3451	54"
CE3446	45"	CE3452	54"

Chuck Wrenches

Catalog Number	Size Square	Shipping Weight
CE3748	2 1/2"	3 lbs.
CE3749	3"	4 lbs.
CE3750	3 1/2"	5 lbs.
CE3751	4"	6 lbs.
CE3752	4 1/2"	7 lbs.
CE3753	5"	8 lbs.



Sizes of Wrenches Required for Various Sizes of Chucks

Cat. No. of Chuck	Size of Chuck	Type of Chuck	Size Square	Cat. No. of Required Wrench
CE4000NR	6"	Independent	2 1/2"	CE3748
CE4001NC	6"	Independent	2 1/2"	CE3748
CE4002R	6"	Independent	2 1/2"	CE3748
CE4003R	6"	Independent	2 1/2"	CE3748
CE4004R	6"	Independent	2 1/2"	CE3748
CE4005R	6"	Independent	2 1/2"	CE3748
CE4006R	6"	Independent	2 1/2"	CE3748
CE4007R	6"	Independent	2 1/2"	CE3748
CE4008R	6"	Independent	2 1/2"	CE3748
CE4009R	6"	Independent	2 1/2"	CE3748
CE4010R	6"	Independent	2 1/2"	CE3748
CE4011R	6"	Independent	2 1/2"	CE3748
CE4012R	6"	Independent	2 1/2"	CE3748
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CE4097R	6"	Independent	2 1/2"	CE3748
CE4098R	6"	Independent	2 1/2"	CE3748
CE4099R	6"	Independent	2 1/2"	CE3748
CE4100R	6"	Independent	2 1/2"	CE3748

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web b inform the client that prescribed medications need to be taken only if the client agrees with the treatment plan c ensure that the client understands the use and

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web a an enteric coated medication should be given b any medication will not be absorbed as easily because of the nausea problem c a parenteral route is the route of choice d a rectal suppository must be administered c a parenteral route is the route of choice

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