

5. Tightening torque

BOLT/NUT TIGHTENING TORQUE

Unit: kgf-m (lbf-ft)

Cylinder head clamping bolt	Main bolt and nut	M12	13—14 (94.0—101.3)
	Sub. bolt	M8	2.5—3.0 (18.1—21.7)
	Stud bolt	M12	5—5.5 (36.2—40.0)
Connecting rod clamping bolt		M9	4.5—5.0 (32.5—36.2)
Flywheel clamping bolt		M10	8.5—9.0 (61.5—65.1)
Intermediate main bearing housing bolt		M10	4.5—5.0 (32.5—36.2)
Intermediate main bearing housing set bolt		M12	7.0—7.5 (50.6—54.2)
Flywheel side main bearing housing bolt		M8	2.5—2.7 (18.1—19.5)
Valve rocker arm shaft support clamping nut		M10	4.5—5.0 (32.6—36.2)
Crankshaft V-pulley clamping nut		M18	6.0—7.0 (43.4—50.6)
Fuel inj. pump driving gear nut		M18	6.0—7.0 (43.4—50.6)
Crankshaft gear clamping nut		M28	11.0—11.5 (79.6—83.2)
Camshaft bearing clamping screw		M8	1.5—1.7 (10.9—12.3)
Mounting flange			5.5—6.0 (39.8—43.4)
Standard bolt		M4	0.2—0.35 (1.4—2.5)
		M6	0.8—1.0 (5.8—7.2)
		M8	2.5—2.7 (18.1—19.5)
		M10	4.5—5.0 (32.5—36.2)
		M12	7.0—7.5 (50.6—54.2)
Ball joint bolt		M8	1.2—1.7 (8.7—12.3)
		M10	2.0—3.0 (14.5—21.7)
		M12	2.5—3.5 (18.1—25.3)



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web pernyataan ini dapat dibuktikan dengan rumus menghitung rpm dibawah ini $\text{rpm} = f \times 120$ p rpm rotation per minute

jumlah putaran dalam satu menit f frekuensi hz p pole jumlah kutub jika sebuah elektro motor memiliki 4 empat kutub magnet pole dan frekuensi $50hz$ maka rpm motor listrik tersebut adalah $rpm = f \times 120 / p$

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