



## Point Operations

### [Point 1]

#### Reassembly:

Apply sealing agent (Three Bond's No. 1217C or the equivalent) on the mating surfaces of the differential cover and housing before reassembly.

### [Point 2]

#### Inspection:

Measure the ring gear backlash.

#### Standard:

Pn1-2 ton series: 0.2 – 0.3 mm (0.008 – 0.012 in)

Pn3 ton series: 0.3 – 0.4 mm (0.012 – 0.016 in)

Cu2-3 ton series: 0.2 – 0.3 mm (0.008 – 0.012 in)

### [Point 3]

#### Disassembly:

Put match marks on the bearing cap and differential housing.

#### Reassembly:

Install the adjusting nuts and bearing cap.

1. Install the adjusting nuts.

2. Install the bearing cap by aligning the match marks and temporarily tighten the set bolt.

**T = 19.6 N·m (200 kgf·cm) [14.5 ft·lbf]**

3. Set the dial gauge in the thrust direction of the differential case.

4. Use the SST and tighten until the thrust clearance is eliminated.

SST 09630-10110-71

5. Tighten adjusting nuts on both sides by one notch each.

6. Set the dial gauge vertical to the ring gear tooth surface, and measure the backlash.

#### Standard:

Pn1-2 ton series: 0.2 – 0.3 mm (0.008 – 0.012 in)

Pn3 ton series: 0.3 – 0.4 mm (0.012 – 0.016 in)

Cu2-3 ton series: 0.2 – 0.3 mm (0.008 – 0.012 in)

# Toyota 7fgcu Forklift Owners Manual

**S Nieto**



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