

Float Height Inspection and Adjustment

8827H21706017

Inspect and adjust the float height in the following procedures:

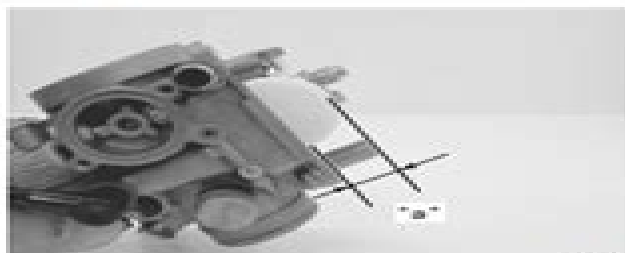
- 1) Remove the carburetor assembly. Refer to "Carburetor Assembly Removal and Installation (Page 1G-17)".
- 2) Remove the float chamber body. Refer to "Carburetor Disassembly (Page 1G-17)".
- 3) To check the float height, tilt the carburetor as shown.
- 4) Measure the float height "a" while the float arm is just contacting the needle valve using vernier calipers. Bend the tongue "A" as necessary to bring the float height "a" to the specified level.

Special tool

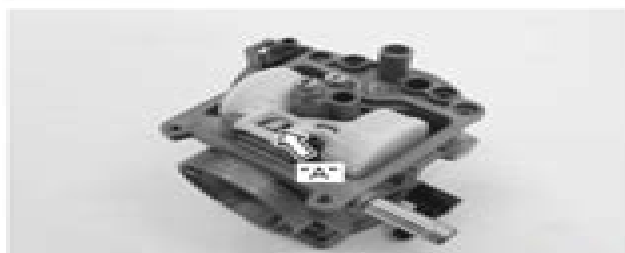
 : 09900-20102 (Vernier calipers (1/20 mm, 200 mm))

Float height "a"

$17.0 \pm 1.0 \text{ mm}$ ($0.67 \pm 0.04 \text{ in}$)



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- 5) Reinstall the float chamber body. Refer to "Carburetor Assembly (Page 1G-20)".
- 6) Reinstall the carburetor assembly. Refer to "Carburetor Assembly Removal and Installation (Page 1G-17)".

Carburetor Inspection and Cleaning

8827H21706018

Refer to "Carburetor Assembly (Page 1G-20)" and "Carburetor Disassembly (Page 1G-17)".

Carburetor Parts

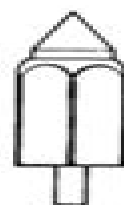
Check the following items for any damage or clogging. If they are clogged, clean the fuel passage.

- Slow jet
- Main jet
- Main air jet
- Slow air jet
- Needle jet holder air bleeding holes
- Float
- Jet needle
- Valve seat
- Piston valve
- Starter (enricher) jet
- O-rings
- Throttle valve
- Diaphragm
- Pilot outlet and by-pass ports

Needle Valve

Check the needle valve for damage or worn.

If foreign matter is caught between the valve seat and the needle valve, the gasoline will continue flowing and overflow. If the valve seat and needle valve are worn beyond the permissible limits, similar trouble will occur. Conversely, if the needle valve sticks, the gasoline will not flow into the float chamber. Clean the float chamber and float parts with gasoline. If the needle valve is worn, as shown in the illustration, replace it along with a new valve seat.



CORRECT



INCORRECT

8827H1170020-02

Throttle Valve

Check the throttle valve moves smoothly from full open to full close. If it does not smoothly, clean the carburetor.

Suzuki Kingquad 400 Asi Manual Repair

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