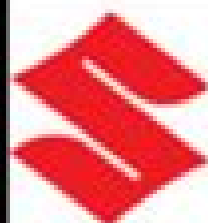


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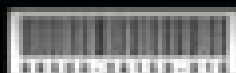
GSF650/S

SERVICE MANUAL



SUZUKI

An Official Suzuki Service Manual



DISASSEMBLY

Before disassembly, prepare a clean and well lit work place where carburetor components can be laid out neatly and will not get lost. Study the service manual carburetor diagram and familiarize yourself with component locations and the different fuel circuits and their routing through the carburetor.

- Remove the throttle position sensor (3).

09500-11900 Torx wrench, T25

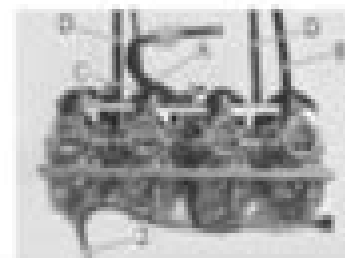
CAUTION

The throttle position sensor is preset at the factory. Prior to disassembly, mark the throttle position sensor's original position with paint or a scribe for accurate reinstallation.

Avoid removing the throttle position sensor from the carburetor body unless absolutely necessary.

- Disconnect the hoses:
 - A Fuel hose
 - B Vacuum hose (for fuel valve)
 - C Vacuum hose (for PAFV valve)
 - D Air vent hose
- Disconnect the carburetor heater terminal lead wires (2).

- Remove the throttle stop screw (3).



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