

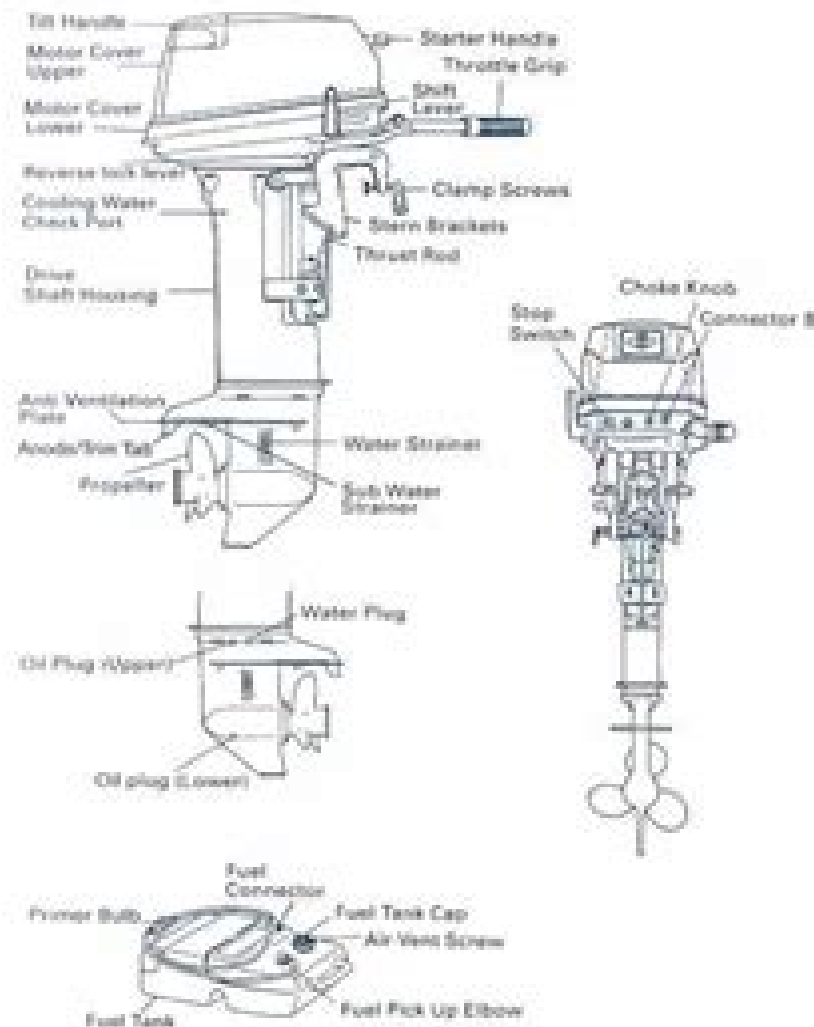
## 1. SPECIFICATIONS

| MODEL                   | 9.90s                                                         | 9.90s EP                | 9.90s EP          | 150s                    | 150s EP | 150s EP                 | 180s   | 180s EP                 | 180s EP |
|-------------------------|---------------------------------------------------------------|-------------------------|-------------------|-------------------------|---------|-------------------------|--------|-------------------------|---------|
| Overall Length, mm      | 869                                                           | 945                     | 945               | 869                     | 945     | 945                     | 869    | 945                     | 945     |
| Overall Width, mm       | 345                                                           | 295                     | 295               | 345                     | 295     | 295                     | 345    | 295                     | 295     |
| Overall Height, mm      | B: 1007 L: 1194 UL: 1321                                      |                         |                   |                         |         |                         |        |                         |         |
| Transom Height, mm      | B: 426 L: 552 UL: 609                                         |                         |                   |                         |         |                         |        |                         |         |
| Weight, kg 5 • 11 • 24  | 9.90s • 150s • 180s: 41 • 42 • 43, EP & EP Type: 44 • 45 • 46 |                         |                   |                         |         |                         |        |                         |         |
| Output, kW              | 7.3                                                           |                         | 11.0              |                         | 13.2    |                         |        |                         |         |
| Max. Operating Range    | 4,500 ~ 5,500 rpm                                             |                         | 5,200 ~ 5,600 rpm |                         |         |                         |        |                         |         |
| Number of Cylinders     | 2                                                             |                         |                   |                         |         |                         |        |                         |         |
| Piston Displacement, mL | 247                                                           |                         |                   |                         |         |                         |        |                         |         |
| Blow 1/ Stroke, mm      | 55 × 54                                                       |                         |                   |                         |         |                         |        |                         |         |
| Exhaust System          | through hull exhaust                                          |                         |                   |                         |         |                         |        |                         |         |
| Lubrication System      | engine oil mixed gasoline                                     |                         |                   |                         |         |                         |        |                         |         |
| Cooling System          | forced water cooling                                          |                         |                   |                         |         |                         |        |                         |         |
| Starting System         | manual                                                        | electric starter motor* | manual            | electric starter motor* | manual  | electric starter motor* | manual | electric starter motor* |         |
| Ignition                | Fueled Magneto C.D. Ignition                                  |                         |                   |                         |         |                         |        |                         |         |
| Spark Plugs             | NGK (B7HS) (B7HS) 10 or CHAMPION UDC16RUC (gap 1.0 mm)        |                         |                   |                         |         |                         |        |                         |         |
| Trim (Stages)           | 6                                                             |                         |                   |                         |         |                         |        |                         |         |
| Engine Oil Mixing Ratio | unmixed gasoline 50:1 Genuine 2-stroke Engine Oil 1           |                         |                   |                         |         |                         |        |                         |         |
| Gear Oil                | Genuine Gear Oil 4th (GL), 5th (GL) 100-90, Approx. 300 mL    |                         |                   |                         |         |                         |        |                         |         |
| Fuel Tank Capacity, L   | 25                                                            |                         |                   |                         |         |                         |        |                         |         |
| Gear Reduction Ratio    | 13 : 24                                                       |                         |                   |                         |         |                         |        |                         |         |

\* with manual

## 2. NAME OF PARTS

### 9.90D2 • 150D2 • 180E2



# Tohatsu 18hp Workshop Manual

**Intereurope**



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Seloc Nissan/Tohatsu Outboards 1992-09 Repair Manual (Seloc) Seloc,2010 Covers all 2 140 HP 2 stroke and 4 stroke engines including EFI TLDI Front cover Business Japan ,1973 Tohatsu 2-Stroke OB 92-00 Penton Staff,2000-05-24 2 5 HP 3 5 HP 5 HP 8 HP 9 8 HP 9 9 HP 15 HP 18 HP 25 HP 30 HP 40 HP 50 HP 60 HP 70 HP 80 HP 90 HP 115 HP 120 HP 140 HP **Shop Manual** Tokyo Hatsudoki Co., Ltd,19?? Tohatsu Outboard Motor, M5A2, M3.5A ,1981 *Workshop Manual* ,1987 Workshop Manual, Daihatsu Type ED-10 Engine ,1992 **Workshop Manual** ,1975 Daihatsu Daihatsu Motor Co,1985 Workshop Manual : Daihatsu 1000 Cab/cab Van Chassis ,1984 **Workshop Manual for Toyota Land Cruiser** Intereurope,1969 **Toyota Pick-Up Owners Workshop Manual** John B. Raffa,John Harold Haynes,1983 Workshop manual ,1987 **Workshop Manual Daihatsu** ,1983 *Toyota Starlet Owners Workshop Manual* John Harold Haynes,Andrew Kirk Legg,1985 Toyota Starlet Owners Workshop Manual Tom Schauwecker,1981 *Workshop Manual* ,1985 **Workshop Manual Daihatsu Trucks, Cab-over Models** ,1974 **Toyota Land Cruiser Owners Workshop Manual** John Harold Haynes,Bloomsbury Publishing Plc,Peter Ward,1982 **Workshop manual** ,1988

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