

- 10. With the assistance of a person, pull front body module forward.
- 11. Install front body module on a stable end/clean support.

**Front Body Module Installation**

The installation is the reverse of the removal procedure. However, pay attention to the following. Tighten front fender screws to specification.

| TIGHTENING TORQUE                              |                                            |
|------------------------------------------------|--------------------------------------------|
| Screws securing fender panels to front fenders | 8.5 N•m x 3.5 N•m<br>(62 lb•in x 4 lb•in)  |
| Screws securing front fenders to frame         | 4.5 N•m x 5.5 N•m<br>(32 lb•in x 40 lb•in) |

**REAR BODY MODULE**

**Rear Body Module Removal**

- 1. Remove seat.
- 2. Remove the following panels, see procedure in this section:
  - **LOADSIT TRAY (MAXI MODEL)**
  - **SEAT PANEL**
- 3. On **Short Models**, remove rear top panel retaining screws.



FIGURE 1  
1. Rear top panel retaining screws

- 4. Remove both rivets located in the recessed rear previously removed retaining screws.
- 5. Disconnect taillights connectors.



FIGURE 1  
1. Side taillight harness

- 6. Move side taillight harness from rear body module on both sides.

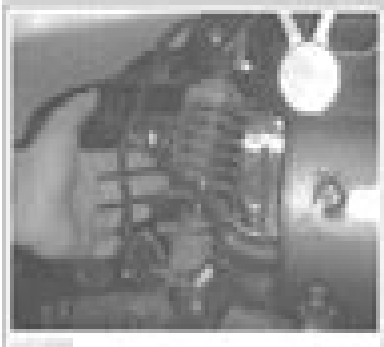


FIGURE 1  
1. Voltage regulator (voltage regulator)

- 7. Disconnect connections from voltage regulator harness.

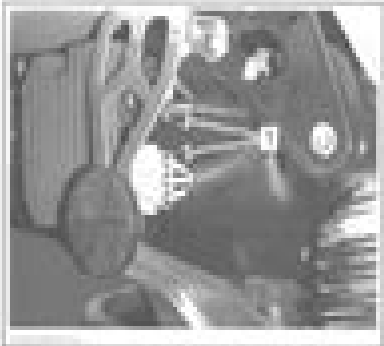


FIGURE 1  
1. Rear taillight connector connection

- 8. Remove muffler upper retaining bolt.



FIGURE 1  
1. Muffler upper retaining bolt

- 9. Remove rear body module upper retaining bolts.



FIGURE 1  
1. Rear body module upper retaining bolts

- 10. Remove rear body module lower retaining bolts.



FIGURE 1  
1. Rear body module lower retaining bolt

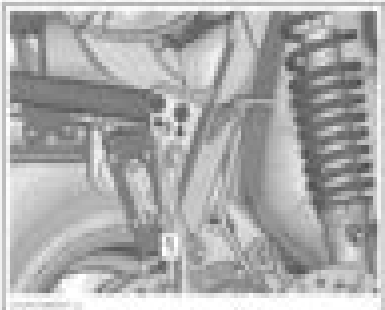


FIGURE 1  
1. Rear body module lower retaining bolts

- 11. Remove screws securing rear fender to bottom panel on both sides.



FIGURE 1  
1. Screws securing rear fender

# Snap On 450 Service Manual

**Jiyuan Zhang**



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1. Understanding the eBook Snap On 450 Service Manual
  - The Rise of Digital Reading Snap On 450 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Snap On 450 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Snap On 450 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Snap On 450 Service Manual
  - Personalized Recommendations
  - Snap On 450 Service Manual User Reviews and Ratings
  - Snap On 450 Service Manual and Bestseller Lists
5. Accessing Snap On 450 Service Manual Free and Paid eBooks
  - Snap On 450 Service Manual Public Domain eBooks
  - Snap On 450 Service Manual eBook Subscription Services
  - Snap On 450 Service Manual Budget-Friendly Options

6. Navigating Snap On 450 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Snap On 450 Service Manual Compatibility with Devices
  - Snap On 450 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Snap On 450 Service Manual
  - Highlighting and Note-Taking Snap On 450 Service Manual
  - Interactive Elements Snap On 450 Service Manual
8. Staying Engaged with Snap On 450 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Snap On 450 Service Manual
9. Balancing eBooks and Physical Books Snap On 450 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Snap On 450 Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Snap On 450 Service Manual
  - Setting Reading Goals Snap On 450 Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Snap On 450 Service Manual
  - Fact-Checking eBook Content of Snap On 450 Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
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