

TECUMSEH

MEDIUM FRAME MODELS					
Model	No. Cyls.	Bore	Stroke	Displacement	Horsepower
VM70	1	2-15/16 in. (74.4 mm)	2-17/32 in. (64.3 mm)	17.16 cu. in. (281 cc)	7 (5.2 kW)
VM80	1	2-1/8 in. (72.8 mm)	2-17/32 in. (64.3 mm)	18.65 cu. in. (305 cc)	8 (5.9 kW)
VM100	1	2-3/16 in. (80.9 mm)	2-17/32 in. (64.3 mm)	20.2 cu. in. (331 cc)	10 (7.5 kW)
HM70	1	2-15/16 in. (74.4 mm)	2-17/32 in. (64.3 mm)	17.16 cu. in. (281 cc)	7 (5.2 kW)
HM80	1	2-1/8 in. (72.8 mm)	2-17/32 in. (64.3 mm)	18.65 cu. in. (305 cc)	8 (5.9 kW)
HM100	1	2-3/16 in. (80.9 mm)	2-17/32 in. (64.3 mm)	20.2 cu. in. (331 cc)	10 (7.5 kW)
HEAVY FRAME MODELS					
VH70	1	2-1/4 in. (69.8 mm)	2-17/32 in. (64.3 mm)	15.0 cu. in. (246 cc)	7 (5.2 kW)
VH80	1	2-5/16 in. (84.1 mm)	2-1/4 in. (69.8 mm)	23.75 cu. in. (389 cc)	8 (5.9 kW)
VH100	1	2-5/16 in. (84.1 mm)	2-1/4 in. (69.8 mm)	23.75 cu. in. (389 cc)	10 (7.5 kW)
HH70	1	2-1/4 in. (69.8 mm)	2-17/32 in. (64.3 mm)	15.0 cu. in. (246 cc)	7 (5.2 kW)
HH80	1	2-5/16 in. (84.1 mm)	2-1/4 in. (69.8 mm)	23.75 cu. in. (389 cc)	8 (5.9 kW)
HH100	1	2-5/16 in. (84.1 mm)	2-1/4 in. (69.8 mm)	23.75 cu. in. (389 cc)	10 (7.5 kW)
HH120	1	2-1/2 in. (88.9 mm)	2-1/4 in. (73 mm)	27.66 cu. in. (453 cc)	12 (8.9 kW)

Engines must be identified by complete model number, including specification number in order to obtain correct repair parts. Numbers on early models are located on a name plate or tag. Numbers on later models are stamped in

Blower housing. It is important to transfer ID tags from original engine to replacement short block, so unit can be identified later.

Medium frame engines have aluminum blocks with cast iron aluminum

Heavy frame engines have cast iron cylinder and block assemblies. Early VH70 and HH70 engines were identified as V70 and H70. Models VH and VM are vertical crankshaft engines and HM and HH models have horizontal crankshafts.

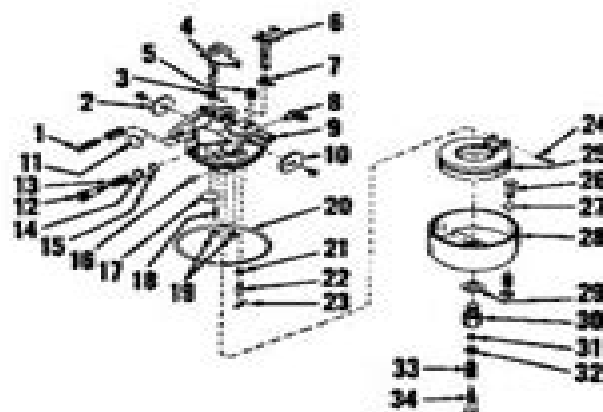


Fig. 21—Hypothetical view of *Tetrahymena* configuration.

MAINTENANCE

SPARK PLUG. Recommended spark plug is Champion J-8 or equivalent. Set electrode gap to 0.030 inch (0.762 mm). Spark plug should be removed, cleaned and adjusted periodically. Renew plug if electrodes are burned and pitted or if porcelain is cracked. If frequent plug fouling is experienced, check for following conditions:

- Carburetor setting too rich
- Partially closed choke
- Clogged air filter
- Incorrect spark plug
- Poor grade of gasoline
- Too much oil or crankcase breather clogged

CARBURETOR. Torquemach or Walbro float type carburetors may be used. Adjustment and service procedures for each type carburetor is outlined in the following paragraphs.

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Tecumseh Products Company

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the Tecumseh Products Company text.

Tecumseh H60 Repair Manual 71103c:

Tecumseh Hermetic Service Manual Tecumseh Products Company, 1952

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Table of Contents Tecumseh H60 Repair Manual 71103c

1. Understanding the eBook Tecumseh H60 Repair Manual 71103c
 - The Rise of Digital Reading Tecumseh H60 Repair Manual 71103c
 - Advantages of eBooks Over Traditional Books
2. Identifying Tecumseh H60 Repair Manual 71103c
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tecumseh H60 Repair Manual 71103c
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tecumseh H60 Repair Manual 71103c
 - Personalized Recommendations
 - Tecumseh H60 Repair Manual 71103c User Reviews and Ratings
 - Tecumseh H60 Repair Manual 71103c and Bestseller Lists
5. Accessing Tecumseh H60 Repair Manual 71103c Free and Paid eBooks
 - Tecumseh H60 Repair Manual 71103c Public Domain eBooks
 - Tecumseh H60 Repair Manual 71103c eBook Subscription Services

- Tecumseh H60 Repair Manual 71103c Budget-Friendly Options
- 6. Navigating Tecumseh H60 Repair Manual 71103c eBook Formats
 - ePub, PDF, MOBI, and More
 - Tecumseh H60 Repair Manual 71103c Compatibility with Devices
 - Tecumseh H60 Repair Manual 71103c Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tecumseh H60 Repair Manual 71103c
 - Highlighting and Note-Taking Tecumseh H60 Repair Manual 71103c
 - Interactive Elements Tecumseh H60 Repair Manual 71103c
- 8. Staying Engaged with Tecumseh H60 Repair Manual 71103c
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tecumseh H60 Repair Manual 71103c
- 9. Balancing eBooks and Physical Books Tecumseh H60 Repair Manual 71103c
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tecumseh H60 Repair Manual 71103c
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Tecumseh H60 Repair Manual 71103c
 - Setting Reading Goals Tecumseh H60 Repair Manual 71103c
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tecumseh H60 Repair Manual 71103c
 - Fact-Checking eBook Content of Tecumseh H60 Repair Manual 71103c
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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