

## Nameplate

Motor nameplate is made of stainless steel to prevent rust and corrosion.

Sample Nameplate for motor  $\leq 2.2\text{kW}$

| TECO 3-PHASE INDUCTION MOTOR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |            |             |             |                |              |                |                  |                  |          |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|-------------|----------------|--------------|----------------|------------------|------------------|----------|-------|------------|-------------|-------------|----------------|--------------|----------------|------------------|------------------|----------|----|------|-----|------|----|------|-----|---|------|-------|----|------|-----|------|----|------|-----|---|------|-------|----|------|-----|------|----|------|-----|---|------|-------|----|------|-----|------|----|------|-----|---|------|-------|-----|------|-----|------|----|------|-----|---|------|-------|-----|-----|-----|------|----|------|-----|---|------|-------|-----|-----|-----|------|----|------|-----|---|------|-------|-----|-----|-----|------|----|------|-----|---|------|-------|
| <table border="1"> <tr> <th>Frame</th><th>Power (kW)</th><th>Current (A)</th><th>Speed (rpm)</th><th>Efficiency (%)</th><th>Power Factor</th><th>Service Factor</th><th>Insulation Class</th><th>Protection Class</th><th>Mounting</th></tr> <tr> <td>63</td><td>0.18</td><td>0.8</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>71</td><td>0.25</td><td>1.1</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>80</td><td>0.37</td><td>1.5</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>90</td><td>0.55</td><td>2.2</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>100</td><td>0.75</td><td>2.8</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>112</td><td>1.1</td><td>4.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>132</td><td>1.5</td><td>5.5</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>160</td><td>2.2</td><td>8.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> </table> |            |             |             |                |              |                |                  |                  |          | Frame | Power (kW) | Current (A) | Speed (rpm) | Efficiency (%) | Power Factor | Service Factor | Insulation Class | Protection Class | Mounting | 63 | 0.18 | 0.8 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 71 | 0.25 | 1.1 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 80 | 0.37 | 1.5 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 90 | 0.55 | 2.2 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 100 | 0.75 | 2.8 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 112 | 1.1 | 4.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 132 | 1.5 | 5.5 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 160 | 2.2 | 8.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 |
| Frame                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Power (kW) | Current (A) | Speed (rpm) | Efficiency (%) | Power Factor | Service Factor | Insulation Class | Protection Class | Mounting |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 63                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 0.18       | 0.8         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 71                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 0.25       | 1.1         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 80                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 0.37       | 1.5         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 90                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | 0.55       | 2.2         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 100                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 0.75       | 2.8         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 112                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 1.1        | 4.0         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 132                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 1.5        | 5.5         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| 160                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 2.2        | 8.0         | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |
| TECO Elec. & Mach. Pte Ltd.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |            |             |             |                |              |                |                  |                  |          |       |            |             |             |                |              |                |                  |                  |          |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |    |      |     |      |    |      |     |   |      |       |     |      |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |     |     |     |      |    |      |     |   |      |       |

Sample Nameplate for motor  $\geq 3\text{kW}$

| TECO 3-PHASE INDUCTION MOTOR                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |            |             |             |                |              |                |                  |                  |          |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
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| <table border="1"> <tr> <th>Frame</th><th>Power (kW)</th><th>Current (A)</th><th>Speed (rpm)</th><th>Efficiency (%)</th><th>Power Factor</th><th>Service Factor</th><th>Insulation Class</th><th>Protection Class</th><th>Mounting</th></tr> <tr> <td>160</td><td>3.0</td><td>11.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>180</td><td>4.0</td><td>15.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>200</td><td>5.5</td><td>20.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>225</td><td>7.5</td><td>27.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>250</td><td>11.0</td><td>40.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>280</td><td>15.0</td><td>55.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>315</td><td>22.0</td><td>80.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> <tr> <td>355</td><td>30.0</td><td>110.0</td><td>1400</td><td>85</td><td>0.85</td><td>1.0</td><td>F</td><td>IP55</td><td>IM B3</td></tr> </table> |            |             |             |                |              |                |                  |                  |          | Frame | Power (kW) | Current (A) | Speed (rpm) | Efficiency (%) | Power Factor | Service Factor | Insulation Class | Protection Class | Mounting | 160 | 3.0 | 11.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 180 | 4.0 | 15.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 200 | 5.5 | 20.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 225 | 7.5 | 27.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 250 | 11.0 | 40.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 280 | 15.0 | 55.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 315 | 22.0 | 80.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 | 355 | 30.0 | 110.0 | 1400 | 85 | 0.85 | 1.0 | F | IP55 | IM B3 |
| Frame                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Power (kW) | Current (A) | Speed (rpm) | Efficiency (%) | Power Factor | Service Factor | Insulation Class | Protection Class | Mounting |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 160                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 3.0        | 11.0        | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 180                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 4.0        | 15.0        | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 200                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 5.5        | 20.0        | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 225                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 7.5        | 27.0        | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 250                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 11.0       | 40.0        | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 280                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 15.0       | 55.0        | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 315                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 22.0       | 80.0        | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
| 355                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 30.0       | 110.0       | 1400        | 85             | 0.85         | 1.0            | F                | IP55             | IM B3    |       |            |             |             |                |              |                |                  |                  |          |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |     |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |      |      |    |      |     |   |      |       |     |      |       |      |    |      |     |   |      |       |
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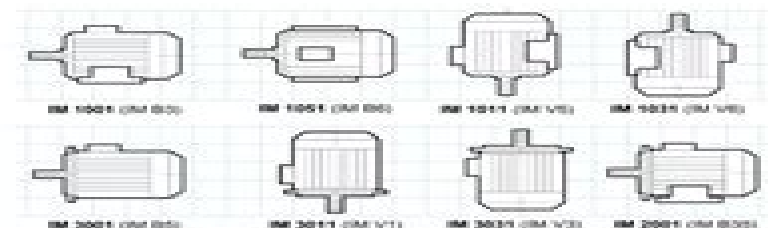
## MECHANICAL

### Construction

Standard motor is IC411, TEFC (Totally Enclosed Fan Cooled). TENV (Totally Enclosed Natural Ventilated) type is available on request. Frames, end shields and terminal boxes of cast iron enclosure motors are manufactured from high grade cast iron. The motor cooling fans are for bi-directional rotation and are made of polypropylene or fabricated steel material.

4, 6 and 8 pole motors up to and including 280 frame, and all 2 pole motors (frame 63-355) are fitted with polypropylene fan, while 4, 6 and 8 pole motors 315 frame and above are fitted with fabricated steel fan. The fan cover is made of pressed steel. The rotor is manufactured from pressure die cast aluminium.

### Mounting Arrangement



### Degree of protection

Standard motor is of IP55 protection. IP56 is available on request. IP56 is for protection against heavy seas or water projected in powerful jets. Canopy is recommended for motor which is installed outdoors and is subjected to solar radiation from exposure to direct sunlight or downpour of rain. All standard motors are fitted with two drain plugs at the lowest point of the motor enclosure for water drainage purpose. End user should drain off the water periodically if there is any condensation inside the motor.

### Cooling & Ventilation

All TEFC type motors are fitted with external fan for ventilation purpose. The airflow is from non-drive end to drive end. In case of variable speed driven, independent forced cooling fan is recommended for constant torque application lower than 30Hz supply and variable torque application lower than 20Hz supply.

### Balancing & Vibration

The rotors of TECO motors are dynamically balanced with a half key on the shaft extension. Coupling or pulley must be appropriately balanced before fitting onto the motor shaft. The vibration velocity magnitude in mm/s (r.m.s.) shall not exceed the limits specified in the following table when measured under free suspension mounting condition.

Limits of maximum vibration velocity mm/s (r.m.s.) for free suspension mounting condition.

| Speed RPM  | Frame Size |               |
|------------|------------|---------------|
| 600 - 3600 | 56 - 132   | 160 - 280     |
|            | 1.6 mm/s   | 1.8 mm/s      |
|            |            | 315 and above |
|            |            | 2.8 mm/s      |

### Terminal Box

Terminal boxes are with one or two cable entries with dimensions as shown below. Cast iron frame sizes 132 and smaller only have one cable entry. Cast iron frame 160 and above and all aluminium frames have two cable entries. For those Terminal boxes with two cable entries, one is supplied with cable gland and the other one closed with threaded cover (ready for use if required).

| FRAME SIZE | CAST IRON TYPE        |              | ALUMINIUM TYPE        |              |
|------------|-----------------------|--------------|-----------------------|--------------|
|            | CABLE ENTRY HOLE SIZE | No. OF HOLES | CABLE ENTRY HOLE SIZE | No. OF HOLES |
| 63         | -                     | -            | M16 x 1.5             | 2            |
| 71         | -                     | -            | M20 x 1.5             | 2            |
| 80         | M20 x 1.5             | 1            | M20 x 1.5             | 2            |
| 90         | M20 x 1.5             | 1            | M20 x 1.5             | 2            |
| 100        | M20 x 1.5             | 1            | M20 x 1.5             | 2            |
| 112 - 132  | M25 x 1.5             | 1            | M25 x 1.5             | 2            |
| 160 - 180  | M32 x 1.5             | 2            | -                     | -            |
| 200        | M30 x 1.5             | 2            | -                     | -            |
| 225        | M30 x 1.5             | 2            | -                     | -            |
| 250 - 280  | M63 x 1.5             | 2            | -                     | -            |
| 315        | M63 x 1.5             | 2            | -                     | -            |
| 355        | M72 x 2.0             | 2            | -                     | -            |

# Teco G4a Parts Manual

**Rachel Sandford**



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