

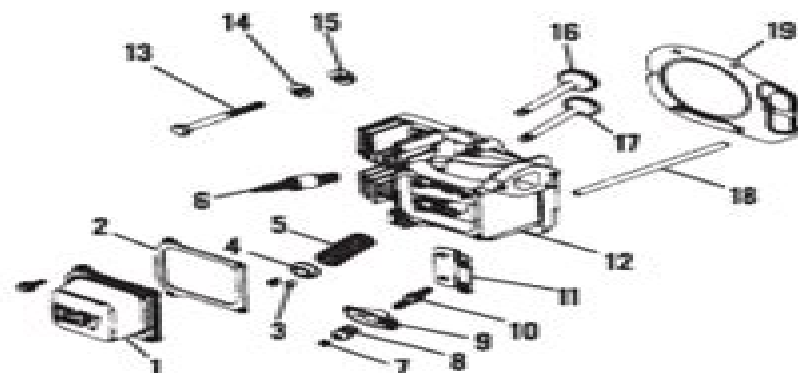


Fig. T907—Exploded view of cylinder head assembly.

- | | |
|--------------------------|--------------------------|
| 1. Rocker arm cover | 10. Rocker arm stud |
| 2. Gasket | 11. Push rod guide plate |
| 3. Valve keeper | 12. Cylinder head |
| 4. Valve spring retainer | 13. Head bolt |
| 5. Valve spring | 14. Belleville washer |
| 6. Spark plug | 15. Washer |
| 7. Screws | 16. Intake valve |
| 8. Pivot nut | 17. Exhaust valve |
| 9. Rocker arm | 18. Push rod |

Fig. T909. Tighten the bolts in 60 in.-lb. (6.7 N•m) increments to a final torque of 230 in.-lb. (26 N•m).

VALVE SYSTEM

Valve seats are machined directly in the cylinder head. Seats should be cut at a 40° angle and valve faces cut or ground at a 45° angle. Valve seat width should be $\frac{3}{16}$ -inch (1.2 mm).

Clean all combustion deposits from valves. Replace valves that are burned, excessively pitted, warped or if valve head margin after grinding is less than $\frac{3}{16}$ -inch (0.8 mm). Valves should be lapped to their seats using fine lapping compound.

Valve spring free length should be 1.980 inches (50.29 mm). It is recommended that valve springs be replaced when the engine is overhauled. The valve spring dampening coils are coils wound closer together at one end than the other (Fig. T910). Install spring so end with closer coils is against the cylinder head.

Valve guides can be reamed to 0.3432-0.3442 inch (8.717-8.743 mm) for use with oversize valve stems.

OIL PUMP

All engines are equipped with a rotor-type oil pump located in the oil pan (Fig. T911) and driven by the camshaft via a driveshaft. A relief valve is located in the side of the oil pan.

Remove engine from the equipment for access to oil pump cover. Remove cover and extract pump rotors. Mark rotors so they can be reinstalled in their original position. Replace any components that are damaged or excessively worn. Be sure the O-ring is installed before installing cover. Tighten oil pump cover screws to 55 in.-lb. (6.2 N•m).

BALANCER SHAFTS

The engine is equipped with two balancer shafts (15 and 16—Fig. T912) that ride directly in the crankcase and oil

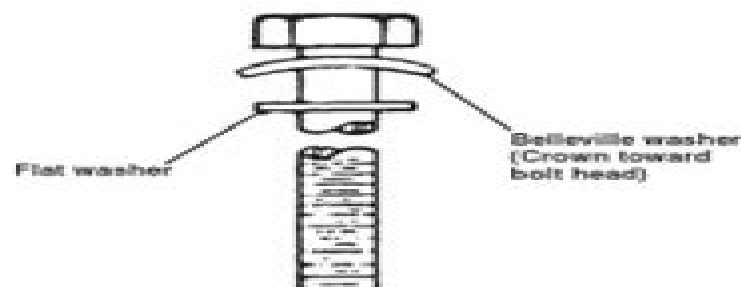


Fig. T908—Install Belleville washer on head bolt with crown toward bolt head. Install flat washer with sharp edge toward bolt head.

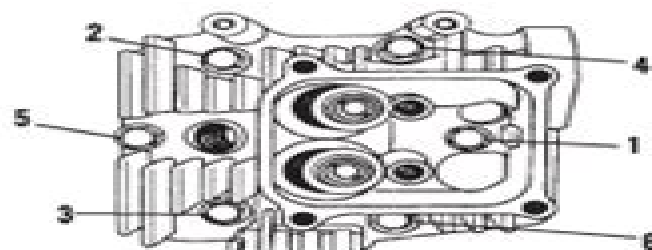


Fig. T909—Tighten cylinder head bolts in sequence shown.

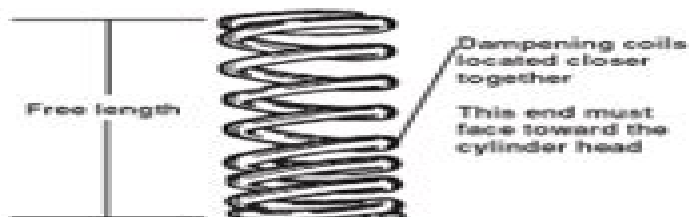


Fig. T910—Valve spring must be installed with dampening coil end positioned against the cylinder head.

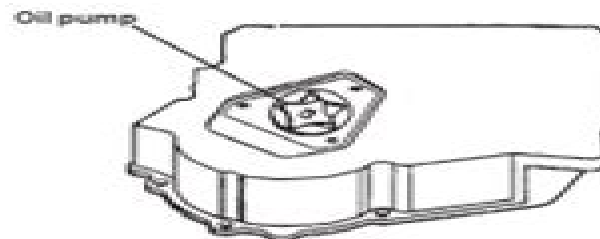


Fig. T911—Oil pump rotors are accessible after removing cover on bottom of oil pan.

Tecumseh Ohv 155 Repair Manual

Joacim Rocklöv



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