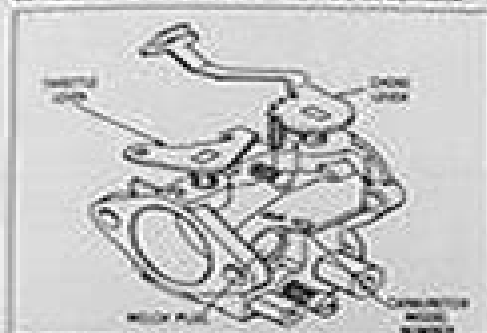


SECTION 3. TECUMSEH CARBURETORS

Following are initial carburetor adjustments to be used to start the engine after the engine has reached operating temperature under load and pattern.

Idle Adjustment Screw	10000-10500 RPM 1/4 turn, 1/2 to 3/4 turn
Lean Adjustment Screw	10000-10500 RPM 1/4 turn, 1/2 to 3/4 turn

The Plastic Parts Manual for Tecumseh has a direct engine-to-carburetor alignment tool. Further identification of the carburetor is illustrated on the jet needle built as shown. Refer to the standard service part number and the identification number on the carburetor body, it are corresponding.



CARBURETOR DISASSEMBLY, INSPECTION AND ASSEMBLY
Carefully disassemble carburetor, removing all non-metallic parts, i.e., gaskets, nylon parts and needles, "O" rings, fuel pump valves, etc.

THROTTLE Examine the throttle lever shaft and shutter prior to disassembly. Replace any worn parts.

1. Remove the screw in the center of the throttle shutter and pull out the throttle shaft lever assembly.
2. When reassembling, replace the throttle shutter with identifying marks at position prior to disassembly. The throttle shaft must be held in light to the bottom bearing to prevent the throttle shutter from riding on the throttle lever of the body, causing excessive throttle shutter wear and excessive fueling.



CHOKER Examine the choke lever, shaft and shutter prior to disassembly. Replace any worn parts.

1. Remove the screw in the center of the choke shutter and pull out the choke shaft lever assembly.
2. When reassembling, replace the choke shutter with identifying marks at position prior to disassembly. Hold the choke shaft securely into the bearing hole when replacing the choke shutter.



WIDE ADJUSTMENT SCREW Remove the idle screw from the carburetor body and examine the point for damage in the seating surface of the body. Replace any damaged parts.



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Plymouth Division



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