

1. MAINTENANCE

1.1.2 CLEARANCE IN THRUST DIRECTION ON THE BOOM CYLINDER INSTALLATION SECTION

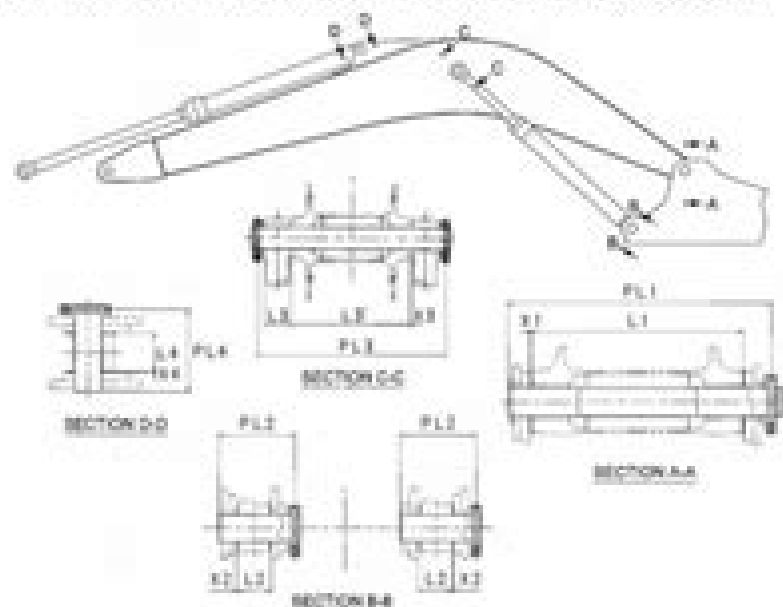


Fig. 1-25 Clearance in thrust direction on the boom cylinder installation section

BK200-8										Unit: mm (in)	
Sec.	Item		Boom size		Clearance X adjusted with shim (total of both sides)			Pin length		Remarks	
			No.	Size	Standard value	Separable limit	Service limit	No.	Length		
A-A	Boom foot	Boom	1.1	870 (34.3)	0.5 (0.02) or less	2.0 (0.08)	2.5 (0.10)	PL1	801 (31.5)	Shim adjust mark	
		Upper frame		875 (34.5)							
B-B	Boom cylinder (Head side)	Boom cylinder	1.2	105 (4.13)	0.6-1.0 (0.02-0.04)			PL2	341 (13.43)		
		Upper frame		111 (4.37)							
C-C	Boom cylinder (Rod side)	Boom cylinder	1.3	108 (4.25)	0.6-2.0 (0.02-0.08)	2.0 (0.10)	4.0 (0.16)	PL3	758 (29.8)		
		Boom		408 (16.1)							
D-D	Arm cylinder (Head side)	Arm cylinder	1.4	120 (4.72)	0.6-1.0 (0.02-0.04)	2.0 (0.08)	2.5 (0.10)	PL4	290 (11.2)		
		Boom		128 (5.04)							

2. MAINTENANCE

BK200-8										Unit: mm (in)	
Sec.	Item		Boom size		Clearance X adjusted with shim (total of both sides)			Pin length		Remarks	
			No.	Size	Standard value	Separable limit	Service limit	No.	Length		
A-A	Boom foot	Boom	1.1	702 (27.6)	0.5 (0.02) or less	2.0 (0.08)	2.5 (0.10)	PL1	821 (32.3)	Shim adjust mark	
		Upper frame		708 (27.9)							
B-B	Boom cylinder (head side)	Boom cylinder	1.2	130 (5.1)	0.6-1.0 (0.02-0.04)			PL2	284 (11.2)		
		Upper frame		136 (5.3)							
C-C	Boom cylinder (rod side)	Boom cylinder	1.3	130 (5.1)	0.6-2.0 (0.02-0.08)	2.0 (0.10)	4.0 (0.16)	PL3	870 (34.3)		
		Boom		522 (20.6)							
D-D	Arm cylinder (head side)	Arm cylinder	1.4	130 (5.1)	0.6-1.0 (0.02-0.04)	2.0 (0.08)	2.5 (0.10)	PL4	274 (10.8)		
		Boom		136 (5.3)							

BK200-8										Unit: mm (in)	
Sec.	Item		Boom size		Clearance X adjusted with shim (total of both sides)			Pin length		Remarks	
			No.	Size	Standard value	Separable limit	Service limit	No.	Length		
A-A	Boom foot	Boom	1.1	828 (32.6)	0.5 (0.02) or less	1.0 (0.04)	1.5 (0.06)	PL1	1,028 (40.4)	Shim adjust mark	
		Upper frame		832 (32.8)							
B-B	Boom cylinder (head side)	Boom cylinder	1.2	130 (5.12)	0.6-1.0 (0.02-0.04)	2.0 (0.08)	2.5 (0.10)	PL2	288 (11.26)		
		Upper frame		136 (5.35)							
C-C	Boom cylinder (rod side)	Boom cylinder	1.3	130 (5.12)	0.6-2.0 (0.02-0.08)	2.0 (0.10)	4.0 (0.16)	PL3	877 (34.5)		
		Boom		564 (22.2)							
D-D	Arm cylinder (head side)	Arm cylinder	1.4	140 (5.51)	0.6-1.0 (0.02-0.04)	2.0 (0.08)	2.5 (0.10)	PL4	308 (12.1)		
		Boom		148 (5.83)							

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