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SFR1M2-GU FU for SHIMA SEIKI SES

User manual

FLOPPY TO USB CONVERSION UNIT FOR SHIMA SEIKI SES FLAT KNITTING MACHINE

Features:

- User ordinary usb pen driver as the medium for transfer design.
- Same size, same interface with floppy driver, easy to install.
- Connect through floppy driver interface, no need to modify system settings.
- 3 mode of jumper setting be applicable for all SES series SHIMA SEIKI.
- 1.2Mb built-in flash memory, used for conversion of file system between usb pen driver and format of floppy disk.
- The built-in memory is also fit for sequence knitting for big design on -FF model SHIMA SEIKI.
- Files in root directory and 99 folders can be searched.

Installation:

Confirm the model and jumpers of the floppy driver on SHIMA SEIKI, set the right jumpers on the unit, shut down the power of SHIMA SEIKI, connect through 34pin floppy driver interface.

Model of floppy driver: NEC\TEAC	JP-F
Model of floppy driver: SONY\YD-702D-6037\6537\6639	JP-G
Model of floppy driver: YD-702D-6238	JP-A

Function:

Two 8segment LED correspond with the name of folder, OO regard as the root directory, and O1-99 is for folder. Name of folder must start by a number 'O', and then the OO-99, for example, folder name: O28 shima, the 'shima' is named by user.

Two button used to select the 8segment LED from OO-99, left is tens-digit, right is single-digit, and after plug a usb pen driver, the 2 button used as IN and OUT instruction. Press the IN button to transfer files from usb pen driver to built-in memory. When the total capacity of files in current directory exceed 1.2Mb, press IN button again to transfer files into built-in memory, and the OUT button is used to transfer files from machine to usb pen driver.

Operation:

Read sequence:

1.5 elect root	or folder	by 2 button(ter	is/single) before	plug usb pen driver

2.P	No.	6	wsb.	pen	dr	West.	

Operate machine to read disk.

Shima Seiki User Manual

Rachel S Tattersall



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