

FACTORY WIRING CODES

- NOTE:**
- All wire colors are viewed as looking at the front of the plug with the wires exiting the rear.
 - Use these wiring codes as a guide. Your vehicle might differ.

BLACK 16-SPEAKER INPUT *

- | | |
|---------|---------------------------|
| 1 = L2+ | 8 = R1+ |
| 2 = L2- | 9 = R1- |
| 3 = R2+ | 10 = R2- (Pass Interfere) |
| 4 = R2- | 11 = R3+ |
| 5 = L1+ | 12 = R3- |
| 6 = L1- | 13 = R4+ |
| 7 = R1+ | 14 = R4- |

*Tapped to stock



1996-97 VEHICLES

- | |
|-----------------|
| 1 = Ground |
| 2 = Ground |
| 3 = Memory +12V |
| 4 = Ignition |
| 5 = Ignition |
| 6 = Ground |
| 7 = Ignition |
| 8 = Memory +12V |

GRAY PLUG 8-PIN



BLACK 16-PIN

- | | |
|----------------------------|--------------------------|
| 1 = Left External (L) +12V | 9 = Ignition |
| 2 = Ignition | 10 = Memory External (M) |
| 3 = Left (L) | 11 = Ignition |
| 4 = Right (R) | 12 = Ignition |
| 5 = Right (R) | 13 = Left (L) |
| 6 = Left (L) | 14 = Ignition |
| 7 = Right (R) | 15 = Right (R) |
| 8 = Left (L) | 16 = Right (R) |

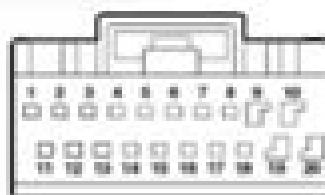
Not Used = Substitute
Not for aftermarket use!



1998-UP VEHICLES

- | |
|---|
| 1 = Black/Red = Not Used |
| 2 = Blue/White = Not Used |
| 3 = Black = Not Used |
| 4 = Green/White = Indicator or Indicator |
| 5 = Black/Pink = +12V Accessory |
| 6 = Ignition |
| 7 = Light Green/Black = Not Used |
| 8 = Ignition |
| 9 = Light Blue/Black = Not Used |
| 10 = Black (Longer Length) = +12V Chassis Ground |
| 11 = Brown/Red/White = Not Used |
| 12 = Ignition = Not Used |
| 13 = Ignition |
| 14 = Red/Orange = Indicator Switch Wire (Memory Ground) |
| 15 = Red/White = Not Used |
| 16 = Gray/Black = Not Used |
| 17 = Turn = Not Used |
| 18 = Light Blue/Pink = Not Used |
| 19 = Black/Red/White = Not Used |
| 20 = White = +12V Constant |

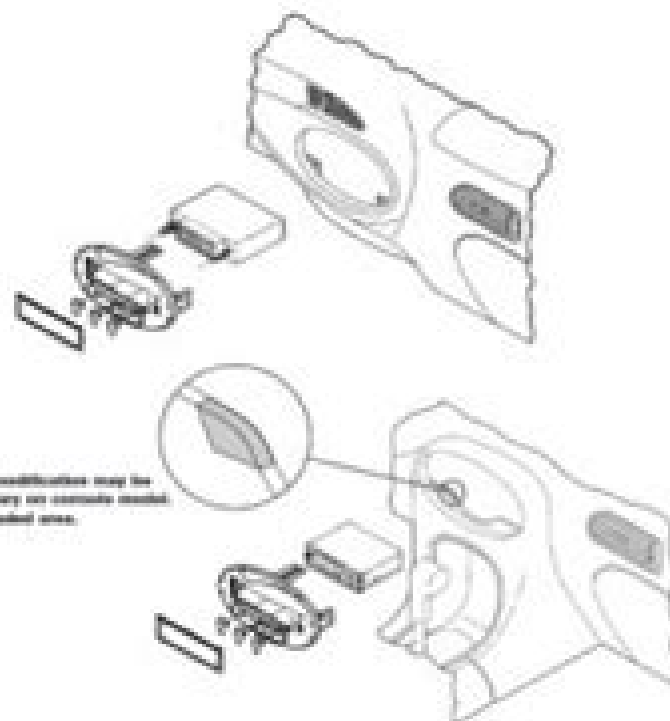
POWER AND SPEAKER



SCOSCHE

FD134030

IN-DASH INSTALLATION KIT FOR 1996-99 FORD TAURUS 1996-99 MERCURY SABLE WITH ROTARY CLIMATE CONTROLS



Minor modification may be necessary on rotary model.
See shaded area.

LIABILITY DISCLAIMER

This instruction booklet is based on carefully researched data and research of automobile dash assemblies, wire harnesses and information pertaining to installation of this kit (FD134030) on 1996-99 Ford Taurus and Mercury Sable Vehicles. Scosche Industries, Inc. can not be held responsible for discrepancies/inconsistencies that may occur due to the automobile during the installation of components while using this booklet.

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