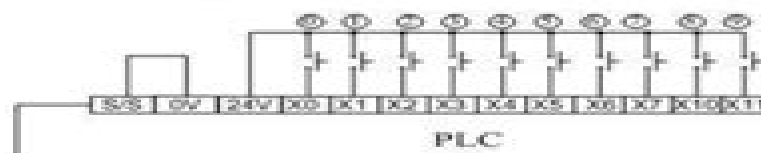
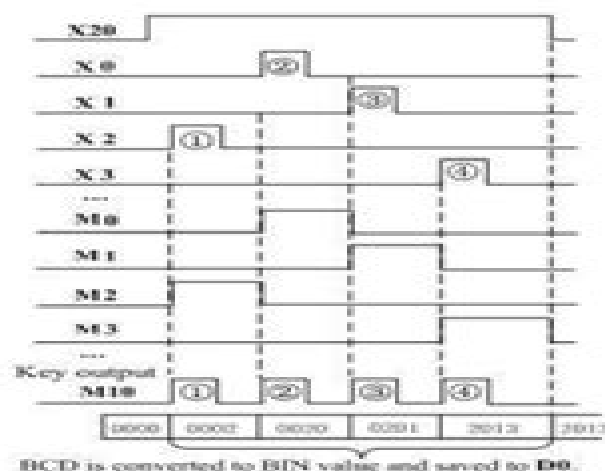




The corresponding hardware wiring is shown in below figure.



If you want to input "2013", just pressing key 2, 0, 1, 3 in order. The operation of PLC internal variable is shown as Figure 4-9.



Set by parameters in an instruction, X0~X11 respectively correspond to numeric keys 0~9; M0~M9 correspond to the status of keys; Key output unit will be reset whenever a key is pressed.

Key values (e.g. 2013) are converted to BIN and saved to the designated **(D1)** unit D; (D0=0x7DD). D0 will never change even when the power flow turns OFF.

When several keys are pressed simultaneously, the key which is firstly detected is valid; if the number entered is more than 4 digits, the first entered number will overflow and only a 4-digit number is left.

Figure 4-9

If using 32bit instruction (DTKY), and **(D1)** occupies 32bit variable. For the above case, they are D1, D0, which is higher word and lower word respectively.

4.2.96 TO instruction

Instruction Description

Table 4-123

Name	Function	Devices				Format	Steps
		m1	m2	S	n		

Tsx7 Plc Instruction And User Manual

Brendan G. Carr



Tsx7 Plc Instruction And User Manual:

Tsx7 Plc Instruction And User Manual Book Review: Unveiling the Power of Words

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