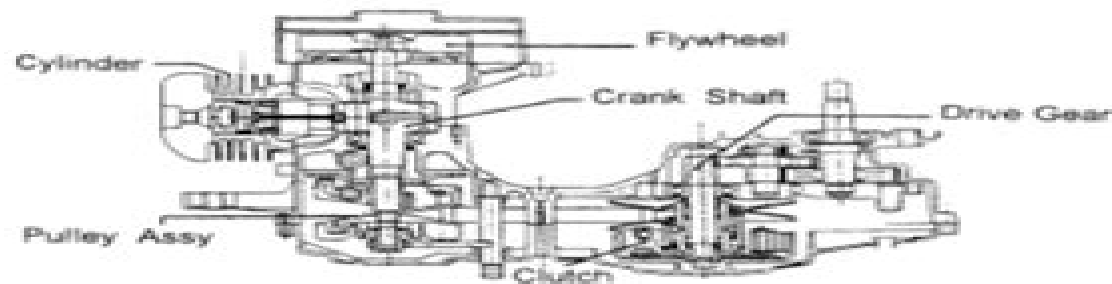


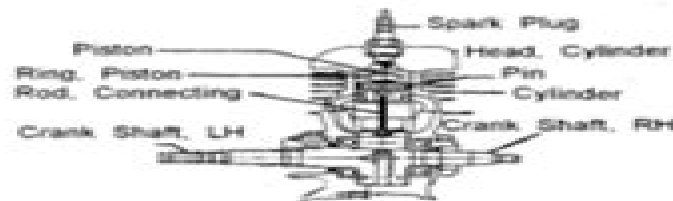
3-1 ENGINE



3-1-1 Combustion & Air Inlet-Outlet System

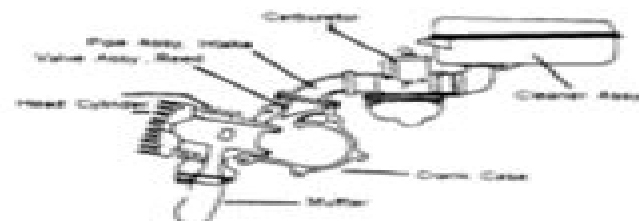
1. Combustion System

- A. Cylinder Head: made of aluminum alloy, the combustion chamber.
- B. Spark Plug: NGK BP6HS, BP7HS, BP7HS-10, BPR6HS, BPR7HS, differ with each Type.
- C. Cylinder: made of cast iron, with one exhaust port and five scavenging ports.
- D. Piston: made of high silicon aluminum alloy.
- E. Piston Ring: including first and second rings, and the expander ring installed in the inner side of 2nd ring. (FOR 50C.C.) Two Piston Rings (FOR 90C.C.)
- F. Con-Rod: with needle bearing on both big end and small end.
- G. Bearing: with a ball bearing on each left and right rand side.



2. Air In-Take & Exhaust System

- A. Air Filter: with pre-filter and filter to eliminate dust and dirt.
- B. Carburetor: VM13 Auto-Choke type (or PHVA 10, PHVA 12, PHVA16 etc.)
- C. Reed Valve: with steel single reed and locked into the inner side of air in- take pipe.
- D. Crank Case: made of aluminum alloy.
- E. Muffler: with sound-absorbed fiber glass and expansion chamber.



Tgb Scooter Workshop Manual

JS Bruner



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Table of Contents Tgb Scooter Workshop Manual

1. Understanding the eBook Tgb Scooter Workshop Manual
 - The Rise of Digital Reading Tgb Scooter Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Tgb Scooter Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tgb Scooter Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tgb Scooter Workshop Manual
 - Personalized Recommendations
 - Tgb Scooter Workshop Manual User Reviews and Ratings
 - Tgb Scooter Workshop Manual and Bestseller Lists
5. Accessing Tgb Scooter Workshop Manual Free and Paid eBooks
 - Tgb Scooter Workshop Manual Public Domain eBooks
 - Tgb Scooter Workshop Manual eBook Subscription Services
 - Tgb Scooter Workshop Manual Budget-Friendly Options

6. Navigating Tgb Scooter Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Tgb Scooter Workshop Manual Compatibility with Devices
 - Tgb Scooter Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tgb Scooter Workshop Manual
 - Highlighting and Note-Taking Tgb Scooter Workshop Manual
 - Interactive Elements Tgb Scooter Workshop Manual
8. Staying Engaged with Tgb Scooter Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tgb Scooter Workshop Manual
9. Balancing eBooks and Physical Books Tgb Scooter Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tgb Scooter Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Tgb Scooter Workshop Manual
 - Setting Reading Goals Tgb Scooter Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tgb Scooter Workshop Manual
 - Fact-Checking eBook Content of Tgb Scooter Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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