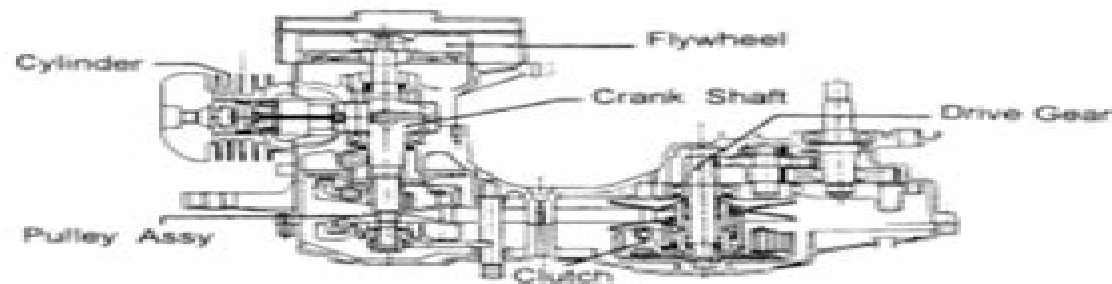


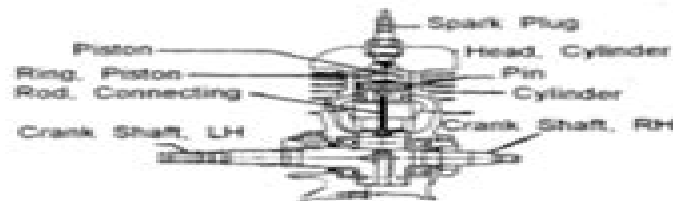
3-1 ENGINE



3-1-1 Combustion & Air Inlet-Outlet System

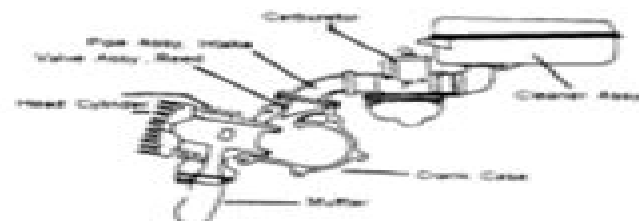
1. Combustion System

- A. Cylinder Head: made of aluminum alloy, the combustion chamber.
- B. Spark Plug: NGK BP6HS, BP7HS, BP7HS-10, BPR6HS, BPR7HS, differ with each Type.
- C. Cylinder: made of cast iron, with one exhaust port and five scavenging ports.
- D. Piston: made of high silicon aluminum alloy.
- E. Piston Ring: including first and second rings, and the expander ring installed in the inner side of 2nd ring. (FOR 50C.C.) Two Piston Rings (FOR 90C.C.)
- F. Con-Rod: with needle bearing on both big end and small end.
- G. Bearing: with a ball bearing on each left and right rand side.



2. Air In-Take & Exhaust System

- A. Air Filter: with pre-filter and filter to eliminate dust and dirt.
- B. Carburetor: VM13 Auto-Choke type (or PHVA 10, PHVA 12, PHVA16 etc.)
- C. Reed Valve: with steel single reed and locked into the inner side of air in- take pipe.
- D. Crank Case: made of aluminum alloy.
- E. Muffler: with sound-absorbed fiber glass and expansion chamber.



Tgb 101s Repair Manual

**Ken Freund, John Harold Haynes, J. H.
Haynes**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the authors' names.

Tgb 101s Repair Manual:

Twist & Go (automatic Trans) Scooter Service and Repair Manual Phil Mather, 2011 General Motors Full-Size Trucks (99-01) Repair Manual Jeff Kibler, 2002 This manual offers do it yourselfers at all levels total maintenance service and repair information including photos and exploded view illustrations **Volkswagen Type 3 Workshop Manual** Bentley Publishers, 2004 The Volkswagen Type 3 Workshop Manual 1961 1967 covers Type 3 models Fastback Squareback Notchback and Type 3 Karmann Ghia 1500 coupe This book represents the sixth title in our line of vintage Volkswagen repair manuals and compiles original Volkswagen official service and repair information for US and Canada Type 3 models for the first time in a single volume VW Golf & Jetta Automotive Repair Manual George Parise, 2002 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair along with aspects of your car such as cooling and heating air conditioning fuel and exhaust emissions control ignition brakes suspension and steering electrical systems wiring diagrams General Motors J-Cars Automotive Repair Manual Larry Warren, John Harold Haynes, 1992 **VW Transporter Service and Repair Manual** Matthew Minter, John S. Mead, 1998 Van Pickup Minibus Caravelle with water cooled engines Does NOT cover Syncro or features specific to specialist bodywork camper conversions Petrol 1 9 litre 1913cc 2 1 litre 2109cc **HM VW 1200 Beetle 1954-1977 All Models 1192cc** Haynes, Haynes Publishing, 2013-02 A maintenance repair manual for the DIY mechanic **Volkswagen Workshop Manual Types 11, 14, and 15: 1952-1957** Volkswagen of America, 1998-01-01 Now available after being out of print for nearly 40 years a vintage reprint of original air cooled Volkswagen repair information for all Volkswagen Type I Beetle and Karmann Ghia models sold in the USA and Canada This historical archive edition covers procedures for routine maintenance troubleshooting repair and rebuilding Air cooled Volkswagens Type 11 14 15 covered Volkswagen Type 11 Beetle Sedan Volkswagen Type 14 Karmann Ghia Coupe Volkswagen Type 15 Beetle Convertible Engines covered in this Volkswagen repair manual Volkswagen Air cooled Type 1 upright engine 1131cc 25hp Volkswagen Air cooled Type 1 upright engine 1192cc 36hp from January 1954 Volkswagen Air cooled Type 1 upright engine 1192cc 36hp from August 1955 Transmissions covered in this Volkswagen repair manual Volkswagen Standard with non synchronized crash box transmission Volkswagen De Luxe with 2nd 3rd and 4th gear synchronized transmission Technical highlights Engine and cylinder head service repair and reconditioning including bench testing procedures and specifications for 25hp and 36hp motors Solex 28 PCI carburetor and Solex fuel pump troubleshooting rebuilding and adjustment Transmission removal rebuilding and adjustment including special needle bearings on synchromesh transmissions Frame floor and body panel repair All measurements and detailed cutting alignment and welding instructions Painting preparation and procedures Body repair and replacement procedures including the sliding fabric sunroof and convertible top Complete wiring diagrams All factory changes and updates are noted in the text by manufacturing date chassis number engine number and part number Full explanations of the operation of all systems with

exploded views cutaways and diagrams Required workshop equipment tools and equipment for local manufacture listings Troubleshooting tables for clutch carburetor fuel pump steering brakes generator starter and wipers Maintenance and lubrication charts and procedures Volkswagen Beetle, Karmann Ghia Official Service Manual, Type 1 Volkswagen of America, Inc, 1972 The Volkswagen Beetle and Karmann Ghia Service Manual Type 1 1966 1969 features wiring diagrams including 6 volt systems convertible top repair carburetor rebuilding 30 PICT 1 and 30 PICT 2 and comprehensive year and model specifications and troubleshooting tables Amazon com **VW Owners Workshop Manual** John Harold Haynes, Bruce Gilmour, A. K. Legg, 1980-01-01 **Chevrolet Astro & GMC Safari Mini-vans Automotive Repair Manual** Ken Freund, John Harold Haynes, J. H. Haynes, 1999 Chevrolet GMC Mini Vans 1985 1998 Repair Manual Haynes Sftbd 8 1 4x 1 3 4 317 pgs 76 b w ill Chevrolet & GMC Pick-ups Automotive Repair Manual Ken Freund, John Harold Haynes, 1990 **Toyota T and 2T Engine Repair Manual** Toyota Jidōsha Hanbai Kabushiki Kaisha. Export-Technical Department, 1977 **Volkswagen Transporter Workshop Manual** Bentley Publishers, 2006-03-05 Just as the Beetle started a long tradition of Volkswagen automotive excellence these are the manuals that created the Bentley reputation for clarity thoroughness and indispensability Our air cooled Volkswagen manuals provide both do it yourself owners and professional mechanics with clear explanations and illustrations detailed service steps and time saving troubleshooting tips Ford Crown Victoria Automotive Repair Manual , 2016-07 **Service and repair manual -Franklin Trail Mate** , 1995 **Suzuki GT, ZR & TS 50 Owners Workshop Manual** Jeremy Churchill, 1989 GT50 49cc 77 79 TS50KN 49cc 1979 ZR50X1 49cc 79 83 ZR50S 49cc 83 90 ZR50SL 49cc 81 84 TS50ER 49cc 80 84 Service Repair Manual David Brown Tractors Ltd, 1979 **Chilton's Volkswagen Air-cooled** Chilton Book Company, 1997 The Total Car Care series continues to lead all other do it yourself automotive repair manuals This series offers do it yourselfers of all levels TOTAL maintenance service and repair information in an easy to use format Each manual covers all makes format Each manual covers all makes and models unless otherwise indicated Based on actual teardowns Simple step by step procedures for engine overhaul chassis electrical drive train suspension steering and more Trouble codes Electronic engine controls **Repair Manual for the truck, model W 50-L** , 1971

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