



Parts Bulletin

No: 20-201 0002 (revision 4 - September 1, 2017)

Section: 20-201A

Model: Optima, Sorento, and Sportage

Catalog: EPC

Date: June 16, 2017

P/N Refer: See Below

THETA II ENGINE SAFETY RECALL (SC147)

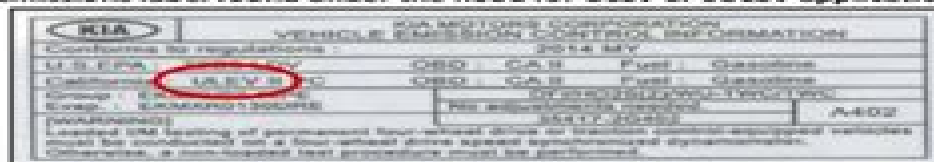
This bulletin provides information related to the inspection and, if necessary, replacement of the engine assembly on certain 2011 to 2014 model year Optima, Sorento, and Sportage vehicles. For repair information please refer to Technical Service Bulletin SC-147. For part and ordering information, please see below.

SC147 Theta II Engine Part Numbers and Vehicle Application

	Part #	Application*	Order Controls
Engines	21101 2GK05Q0K or 21101 2GK14Q0K***	11-13MY US built Optima 2.4L	Can only be ordered thru WebDCS (restricted in PartsEye). Affected SC147 VIN required for order entry in WebDCS.
	21101 2GK06Q0K	14MY US built Optima 2.4L	
	21101 2GK07Q0K or 21101 2GK15Q0K***	11-13MY US built Optima 2.0L	
	21101 2GK08Q0K	14MY US built Optima 2.0L	
	21101 2GK09Q0K	12-13MY Sorento 2.4L	
	21101 2GK10Q0K	14MY Sorento 2.4L ULEV**	
	21101 2GK11Q0K	14MY Sorento 2.4L ULEV or SULEV**	
	21101 2GK13Q0K	11-13MY Sportage 2.0L	
	21101 2GK05Q0K*** or 21101 2GK14Q0K	11-13MY Korea built Optima 2.4L	
	21101 2GK07Q0K*** or 21101 2GK15Q0K	11-13MY Korea built Optima 2.0L	
Service Kits	21111 2GK50Q0K	#1 - 2.4L Engines	Same as above (WebDCS only, VIN required)
	21111 2GK60Q0K	#1 - 2.0L Engines	
	21111 2GK70Q0K	#2 - ALL ENGINES	
Bolts – Fly Wheel	23231 25200	7 needed, ALL ENGINES w/Manual Trans	Order quantities capped
Bolts – Drive Train	23311 25050	7 needed, ALL ENGINES w/Automatic Trans	
Dipstick	26611 2G050Q0K	11-13MY only - ALL ENGINES	Order quantities capped

*VINs beginning with K=Korea sourced; VINs beginning with S=US sourced

**Reference vehicle emissions label found under the hood for ULEV or SULEV application (see following photo)



***Supersession chains will be established September 1, 2017

Toyota Camry Technical Service Bulletin

Stephen N. Gaiski

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

Toyota Camry Technical Service Bulletin:

Toyota Camry Technical Service Bulletin Book Review: Unveiling the Power of Words

In a world driven by information and connectivity, the energy of words has become more evident than ever. They have the ability to inspire, provoke, and ignite change. Such may be the essence of the book **Toyota Camry Technical Service Bulletin**, a literary masterpiece that delves deep into the significance of words and their impact on our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we shall explore the book's key themes, examine its writing style, and analyze its overall effect on readers.

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