

Toyota Avensis 2003-2009 Workshop Manual

Loaded Gearbox type



Crankshaft Timing Gear or Sprocket



Unloaded Gearbox type

Crankshaft Timing Gear Assy



Chain Sub-assy

Chain Tensioner Assy No. 1



Timing Gear, 8.8A

Timing Gear



14. INSTALL CAMSHAFT TIMING GEAR ASSY (PRE-LOADED CAMSHAFT)

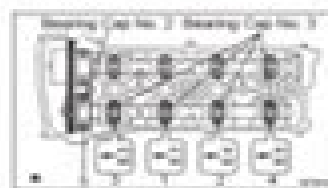
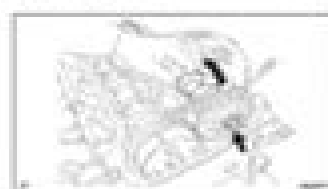
- Put the camshaft timing gear and the camshaft together with the straight pin off the key groove.
- Turn the camshaft timing gear assembly to the left direction (as shown in the illustration) while lightly pushing it to insert the camshaft. Push further at the position where the pin gets into the groove.

NOTICE:

Be sure not to turn the camshaft to the right direction.

- Check that there is no foreign matter on the camshaft.
- Tighten the timing gear nut. Torque: 54 N·m (55 ft·lb).
- Check that the camshaft is in the correct position.

15. INSTALL NO. 2 CAMSHAFT
Turn the camshaft pulley mark 5 of the timing chain to the timing chain. The printed line aligns with the camshaft timing gear.



- Examine the front marks and numbers, and tighten the bolts in the sequence shown in the illustration. Torque:

Bearing cap No. 1: 34 N·m (35 ft·lb)
Bearing cap No. 2: 5.0 N·m (52 kgf·cm, 45 in·lb)

15. INSTALL NO. 2 CAMSHAFT

- Put the No. 2 camshaft on the cylinder head with the printed line of the chain aligned with the timing mark on the camshaft timing gear.

- Raising the No. 2 camshaft, tighten the set bolt temporarily.

- Examine the front marks and numbers, and tighten the bolts in the sequence shown in the illustration. Torque:

Bearing cap No. 2: 34 N·m (35 ft·lb)
Bearing cap No. 3: 5.0 N·m (52 kgf·cm, 45 in·lb)

- Hold the camshaft with a wrench on the hexagonal hole, and tighten the camshaft timing gear set bolt. Torque: 54 N·m (55 ft·lb).

NOTICE:

Be careful not to damage the cylinder head and valve after.

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