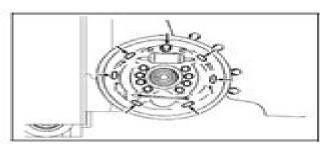
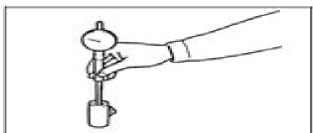
Brake 8-21



### Reassembly:

Apply grease to the portions of the backing plate shown in the illustration (6 places in contact with the shoe rim and the anchor pin) before brake shoe installation.

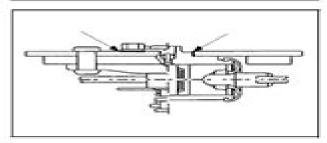


### [Point 9]

### Inspection:

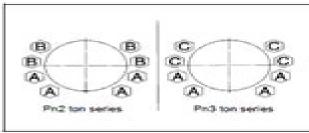
Measure the clearance between the wheel cylinder and piston.

Limit: 0.145 mm (0.00571 in)



### Reassembly:

Apply liquid packing (08826-76002-71 (08826-00090)) to the wheel cylinder backing plate fitting portion and the whole periphery of set bolts to eliminate any clearance.



### [Point 10]

### Reassembly:

Carefully install the backing plate set boits in the correct positions since they are different in length.

Apply thread tightener (08833-76001-71 (08833-00070)) to the set bolts before reassembly.

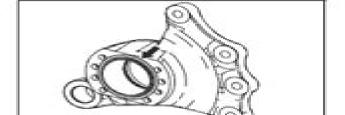
### Bolt length

A:  $\ell = 36 \text{ mm} (1.42 \text{ in})$ 

B:  $\ell = 40 \text{ mm (1.57 in)}$ 

 $C: \ell = 45 \text{ mm } (1.77 \text{ in})$ 





Apply liquid packing (08826-76002-71 (08826-00090)) to the contact surface between the backing plate and front axle bracket shown in the illustration to eliminate any clearance.

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Helming

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