

Production Category	Category by Alloy Contents		Designation			Chemical Composition(%)						Properties(1=worst to 10=best)			
			Related Standards			C	W	Mo	Cr	V	Co	Water Resistance	Hot Hardness	Toughness	Grindability
	Steel Type	V Type	AISI	VDIEn	JIS										
Conventional methods (including ESRband VAR)	W-Mo		M2	1.3343	SKH51	0.85	6.0	5.0	4.0	2.0		5	5	8	5
			M2	1.3343	SKH51	0.88	6.0	5.0	4.0	2.0		5	5	8	5
			M50	1.3551	SKH52	0.80		4.0	4.0	1.0		3	1	9	10
		High V	M3-1	1.3344	SKH53	1.05	6.0	5.5	4.0	2.5		7	6	8	4
			M3-2	1.3344	SKH55	1.20	6.0	5.5	4.0	3.0		9	6	7	3
	W-Mo-Co		(M35)	1.3243	SKH56	0.90	6.0	5.5	4.0	2.0	5.0	6	7	5	5
			M36		SKH57	0.90	5.9	5.0	4.0	2.0	6.0	8	9	4	4
		High V	(T42)	1.3207	SKH58	1.30		3.5	4.0	3.5	10.0	10	9	2	2
	Mo		M1	1.3346	SKH59	0.85	10.0	8.5	4.0	1.0		4	3	8	9
			M7	1.3348	SKH2	1.00	1.5	8.5	4.0	2.0		6	5	8	9
	Mo-Co		M33		SKH3	0.95	1.8	9.5	4.0	1.0	8.0	7	8	4	8
			M42	1.3247	SKH4	1.10	1.5	9.5	4.0	1.0	8.0	8	9	3	8
	W	High V	T1	1.3355	SKH10	0.80	18.0		4.0	1.0		5	5	6	8
	T4		1.3255	SKH59	0.80	18.0		4.0	1.0	5.0	6	7	3	7	
	T5		1.3265	SKH10	0.80	18.0		4.0	1.0	10.0	8	9	2	5	
	T15		1.3202	SKH57	1.55	13.0		4.0	5.0	5.0	10	9	1	1	
	(T42)				1.30	10.0	3.5	4.0	3.0	10.0	10	9	6	6	
P/M methods	MO-W	High V	M42			1.10	1.5	9.5	4.0	1.0	8.0	6	9	8	8
	MO-W-Co		T15			1.55	13.0		4.0	5.0	5.0	10	9	8	5
	(T42)				1.30	10.0	3.5	4.0	3.0	10.0	10	9	6	6	

Tool Steel Hardness Guide

Robert H. Todd, Dell K. Allen, Leo Alting

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

Tool Steel Hardness Guide:

The Tool Steel Guide James A. Szumera, 2003 For tool designers tool and die makers machinists and apprentices Szumera presents specification heat treatments applications for all types of die and mold steels and suggestions on how to prepare steels for machining and heat treatment He does not provide a bibliography Annotation c Boo *Tool Steels, 5th Edition* George Adam Roberts, Richard Kennedy, G. Krauss, 1998 Tool and Die Making Troubleshooter Richard M. Leed, 2003 The book contains hands on information valuable tooling tips and procedural recommendations regarding the selection processing and use of materials This comprehensive reference is for anyone working with the selection application and use of cast irons cast steels wrought tooling sheets and aluminum and stainless steels The subjects of basic metallurgy heat treating machining grinding electrical discharge machining welding quality wear enhancements surface coatings and treatments for tools and dies have been carefully organized and presented for quick reference BOOK JACKET Title Summary field provided by Blackwell North America Inc All Rights Reserved **Tool and Manufacturing Engineers Handbook: Plastic Part Manufacturing** Philip Mitchell, 1996-12-09 This volume focuses on the practical application of processes for manufacturing plastic products It includes information on design for manufacturability DFM material selection process selection dies molds and tooling extrusion injection molding blow molding thermoforming lamination rotational molding casting foam processing compression and transfer molding fiber reinforced processing assembly and fabrication quality plant engineering and maintenance management *Mechanical Engineering Guide for GATE/ PSUs* Disha Experts, 2017-08-01 Mechanical Engineering for GATE PSUs exam contains exhaustive theory past year questions and practice problems The book has been written as per the latest format as issued for latest GATE exam The book covers Numerical Answer Type Questions which have been added in the GATE format To the point but exhaustive theory covering each and every topic in the latest GATE syllabus **GATE 2020 Mechanical Engineering Guide with 10 Practice Sets (6 in Book + 4 Online) 7th edition** Deepak Pathak, 2019-05-30 GATE Mechanical Engineering Guide 2020 with 10 Practice Sets 6 in Book 4 Online Tests 7th edition for GATE exam contains exhaustive theory past year questions practice problems and Mock Tests Covers past 15 years questions Exhaustive EXERCISE containing 100 150 questions in each chapter In all contains around 5300 MCQs Solutions provided for each question in detail The book provides 10 Practice Sets 6 in Book 4 Online Tests designed exactly on the latest pattern of GATE exam **SSC Junior Engineer Mechanical Recruitment Exam Guide 3rd Edition** Disha Experts, SSC Junior Engineer Mechanical Engineering Recruitment Exam Guide 3rd Edition is a comprehensive book for those who aspire to excel in SSC Paper 1 and Paper 2 for Jr Engineer Mechanical post The book now comes with the thoroughly revised updated Technical section The book now contains 2016 2015 2014 Solved Papers The book has been divided into three sections namely Mechanical Engineering General Intelligence Reasoning and General Awareness each subdivided into ample number of solved problems designed on the lines of questions asked in the exam All the chapters

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Metallographer's Guide B. L. Bramfitt, A.O. Benscoter, 2001-01-01 This book provides a solid overview of the important metallurgical concepts related to the microstructures of irons and steels and it provides detailed guidelines for the proper metallographic techniques used to reveal capture and understand microstructures This book provides clearly written explanations of important concepts and step by step instructions for equipment selection and use microscopy techniques specimen preparation and etching Dozens of concise and helpful metallographic tips are included in the chapters on laboratory practices and specimen preparation The book features over 500 representative microstructures with discussions of how the structures can be altered by heat treatment and other means A handy index to these images is provided so the book can also be used as an atlas of iron and steel microstructures

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Manufacturing Processes Reference Guide Robert H. Todd, Dell K. Allen, Leo Alting, 1994 An abridgement of a 17 volume set of instructional materials this guide offers brief descriptions of some 130 manufacturing processes tools and materials in such areas as mechanical thermal and chemical reducing consolidation deformation and thermal joining Includes numerous tables and illustrations Annotation copyright by Book News Inc Portland OR

The Complete Guide to Gunsmithing Charles Edward Chapel, 2015-04-28 The Most Comprehensive Gunsmithing Guide of All Time Written by one of the most prolific firearms experts of all time The Complete Guide to Gunsmithing is a highly detailed and essential reference

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