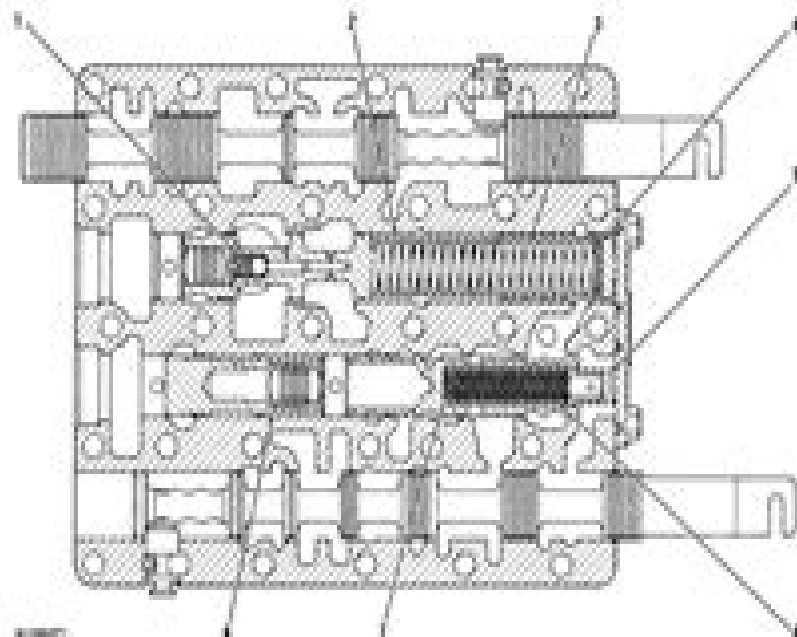


Transmission Selector And Pressure Control Valve

3T5016



(1) 442001 Spring

Length under test force 15.5 mm (.61 in)
 Test force $2.50 \pm 0.16 \text{ N}$ (.57 ± .04 lbf)
 Free length after test 22.5 mm (.89 in)
 Outside diameter 1.62 mm (.06 in)

(2) 714042 Spring (outer)

Length under test force 36.25 mm (1.43 in)
 Test force 175 ± 14.6 (39.2 ± 3.2 lb)
 Free length after test 66.45 mm (2.61 in)
 Outside diameter 27.75 mm (1.09 in)

(3) 4P1001 Spring (inner with red arrow)

Length under test force 36.25 mm (1.43 in)
 Test force 166 ± 21.4 (37.02 ± 4.8 lb)
 Free length after test 117.45 mm (4.62 in)
 Outside diameter 31.25 mm (1.23 in)

(4) 344022 O-ring

Thickness of one spacer 1.58 mm (.06 in)
 Outside diameter 25.02 mm (.91 in)
 One spacer with charge pressure approximately 90 psi
 (6.2 bar)

344023 O-ring

Thickness of one spacer 2.01 mm (.08 in)
 Outside diameter 25.02 mm (.91 in)
 One spacer with charge pressure approximately 90 psi
 (6.2 bar)

344024 O-ring

Thickness of one spacer 2.02 mm (.08 in)
 Outside diameter 25.02 mm (.91 in)
 One spacer with charge pressure approximately 90 psi
 (6.2 bar)

(5) 4P1010 Spring (yellow arrow)

Length under test force 15.45 mm (.61 in)
 Test force 19.0 ± 1.24 (4.28 ± .27 lb)
 Free length after test 22.55 mm (.89 in)
 Outside diameter 14.55 mm (.57 in)

(6) 4P1010 Spring for converter (red arrow)

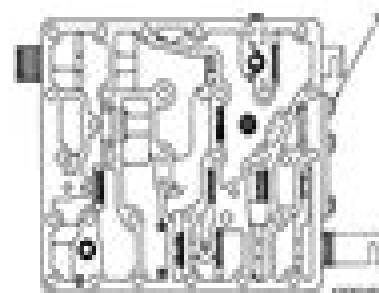
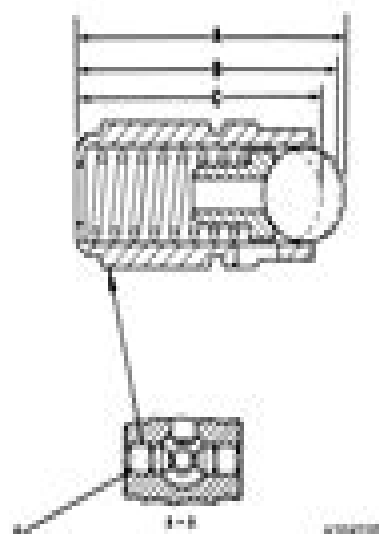
Length under test force 27.5 mm (1.08 in)
 Test force 37 ± 3.45 (8.3 ± 1.6 lb)
 Free length after test 38.10 mm (1.50 in)
 Outside diameter 24.01 mm (.94 in)

(7) 4P1010 Spring (inner with yellow arrow)

Length under test force 38.25 mm (1.50 in)
 Test force 42 ± 3.5 (9.3 ± 1.7 lb)
 Free length after test 66.50 mm (2.61 in)
 Outside diameter 11.02 mm (.43 in)

(8) 4P1014 Spring (outer with yellow arrow)

Length under test force 38.25 mm (1.50 in)
 Test force 132 ± 6.54 (29.5 ± 1.45 lb)
 Free length after test 66.50 mm (2.61 in)
 Outside diameter 19.25 mm (.76 in)



(9) 714027 O-ring Assembly (steel)

(a) Maximum free length 35.55 mm (1.40 in)
 (b) A force of 32 ± 3.4 N (7.2 ± 1.6 lb) must hold the bolt
 at 25.57 mm (1.01 in)
 (c) A force of 45 ± 4.7 N (10.1 ± 1.0 lb) must hold the bolt
 at 27.55 mm (1.08 in)
 (10) Torque for these bolts 30 ± 4 Nm (22 ± 3 lb-ft)

V900 X900 Technical Service Manual

Rachel Sandford



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