

Optimum performance for NVH foam applications



Ordering Information

Basic mixheads have no orifices in them.

The 24:1 mixheads have .011 and .061 orifices for 24:1 ratio.

24J187 - 24:1 Straight

24E877 - 24:1 Right

24K233 - 24:1 Left

24E876 - Basic Straight

24E878 - Basic Right

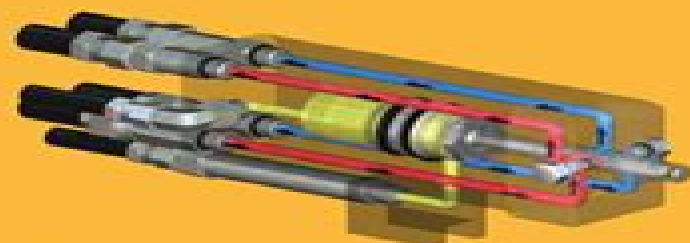
24K234 - Basic Left

24K223 - Handle kit

Technical Specifications

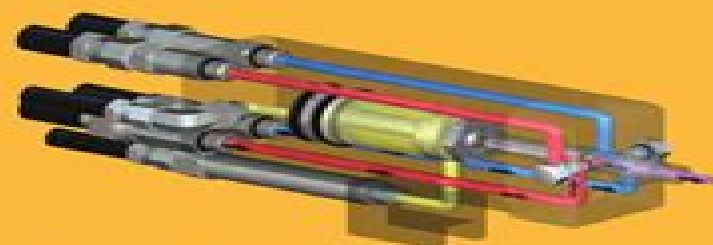
Flow rates	4.6 to 20 lb/min (2 to 9 kg/min)
Max fluid working pressure	3000 psi (207 bar, 21 MPa)
Max hydraulic working pressure	2500 psi (172 bar, 17 MPa)
Max fluid temperature	180°F (82°C)
Weight (base)	3.8 lb (1.7 kg)

How the GX16 works



Circulation Position

The two reactive materials used to create foam, "A" and "B," are kept separate until they reach the GX16 mixhead. If the gun is not dispensing, the materials simply circulate back to the day tanks.



Dispense Position

During the dispense mode, the metering pumps precisely deliver both materials to the mixing head at the required ratio, flow rate and temperature. The chemicals combine in the mix chamber by impingement mixing. The mixture is then injected into a mold or cavity.

Contact us today!

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Workshop Manual For A Gx16

British Motor Corporation



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