



VISUAL INSPECTION OF WELDS

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GENERAL

1. Before Welding The Welder Shall Ensure Welding Preparation And Conditions Comply With Applicable Weld Procedure Specification.
2. Selected Welds For Inspection Shall Be 100% Examined.
3. Examine Weld And Heat Affected Zones For Below Characteristics.
4. Arc Strikes Adjacent to The HAZ Are NOT Permitted

MEASURED CHARACTERISTIC	ACCEPTANCE CRITERIA
CRACKS	NOT PERMITTED
LACK OF SIDEWALL FUSION	NOT PERMITTED
SURFACE POROSITY	NOT PERMITTED
COLDLAP	NOT PERMITTED
OVERLAP	NOT PERMITTED
UNDERCUT	INTERMITTENT NOT EXCEEDING 1.0mm DEPTH OR 5% OF THE MATERIAL THICKNESS (WHICHEVER IS LESS)
SLAG / SCALE	ALL LOOSE TO BE REMOVED.
SPATTER	ALL SPATTER TO BE REMOVED (ANTI-SPATTER SPRAY SHALL BE USED)
WELD SIZE (LEG LENGTH)	SHALL NOT BE LESS THAN REQUIRED AND NO MORE THAN 1.5mm GREATER.
WELD SURFACE	1. WELDS SHALL BE STRAIGHT AND REGULAR IN PROFILE. 2. THE TOES OF WELDS SHALL BLEND SMOOTHLY WITH THE PARENT METAL. 3. SURFACE SHALL BE FLAT OR SLIGHTLY CONVEX.

REPAIR

THE WELDER SHALL REMOVE WELDS CONTAINING REJECTABLE DEFECTS BY GRINDING BACK TO THE ORIGINAL PREPARATION AND RE-WELD IN ACCORDANCE WITH THE APPLICABLE WELD PROCEDURE SPECIFICATION.

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Visual Inspection Of Welds Manual

Sam A. Hout



Visual Inspection Of Welds Manual:

Whispering the Secrets of Language: An Emotional Quest through **Visual Inspection Of Welds Manual**

In a digitally-driven earth where displays reign supreme and quick connection drowns out the subtleties of language, the profound secrets and mental nuances hidden within words frequently move unheard. However, located within the pages of **Visual Inspection Of Welds Manual** a fascinating literary treasure pulsing with organic thoughts, lies a fantastic journey waiting to be undertaken. Penned by an experienced wordsmith, that wonderful opus encourages readers on an introspective journey, delicately unraveling the veiled truths and profound influence resonating within the material of every word. Within the mental depths with this moving evaluation, we can embark upon a sincere exploration of the book's primary styles, dissect their charming publishing type, and succumb to the powerful resonance it evokes heavy within the recesses of readers' hearts.

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