



Welding Quality Control Checklist

Automated Form Number: Template Library-Example Project-Example Team-DP-QUAL-0025 -1

Structure ID: PD-004

Project/Construction ID: Project North Warup - Site 2A

Welded Elements: Lintel

Date: Tuesday, 05 June 2018, 12:00:00 am

Inspection Checklist

Question 1	Have the Inspector's qualifications been submitted to the Bureau of Structures for acceptance?	Yes	Comment:
Welder Name	Pete Summerfield		
Question 2	Is the welder in possession of the required WPS?	Yes	Comment:
WPS Number(s)	WPS-1878-0021		
Question 3	Has the WPS been accepted by the Bureau of Structures?	Yes	Comment: Confirmed on 25/05/2018
Question 4	Electrodes are stored in a hermetically sealed source, dry and in good condition? (SMAW Only)	NA	Comment:
Question 5	Rod ovens (@250°F) are used to store opened electrode containers after no more than 4hrs of exposure (SMAW Only)?	Yes	Comment:
Question 6	Are environmental conditions acceptable for welding? (No welding in water, rain or snow, high winds, or under OF without shelter)	Yes	Comment: Fine and 22 degrees celcius
Temperature at time of welding	-19 degrees C		
Welding Date	Thursday, 07 June 2018, 12:00:00 am		
Question 7	All metal surfaces were clean and clear of galvanizing, paint, water, rust, oil or grease, before each weld pass?	Yes	Comment:
Question 8	Preheat(s) used meet the applicable code requirements and accepted WPS?	Yes	Comment:
Instrument used to check the preheat temperature	Slide rule preheat calculator		
If using a calibrated temperature indicator crayon to measure preheat temperature, note the temperature tolerance	3000 degrees c - 5000 degrees c		
Question 9	Can the voltage and amperage be read by the	Yes	Comment: Calibrated

Welding Quality Control Manual

Judd E. Hollander



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