



## Welding Quality Control Checklist

Automated Form Number: Template Library-Example Project-Example Team-DP-QUAL-0025 -1

Structure ID: PD-004

Project/Construction ID: Project North Warup - Site 2A

Welded Elements: Lintel

Date: Tuesday, 05 June 2018, 12:00:00 am

### Inspection Checklist

|                                                                                                                   |                                                                                                                                   |     |                                      |
|-------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----|--------------------------------------|
| Question 1                                                                                                        | Have the Inspector's qualifications been submitted to the Bureau of Structures for acceptance?                                    | Yes | Comment:                             |
| Welder Name                                                                                                       | Pete Summerfield                                                                                                                  |     |                                      |
| Question 2                                                                                                        | Is the welder in possession of the required WPS?                                                                                  | Yes | Comment:                             |
| WPS Number(s)                                                                                                     | WPS-1878-0021                                                                                                                     |     |                                      |
| Question 3                                                                                                        | Has the WPS been accepted by the Bureau of Structures?                                                                            | Yes | Comment: Confirmed on 25/05/2018     |
| Question 4                                                                                                        | Electrodes are stored in a hermetically sealed source, dry and in good condition? (SMAW Only)                                     | NA  | Comment:                             |
| Question 5                                                                                                        | Rod ovens (@250°F) are used to store opened electrode containers after no more than 4hrs of exposure (SMAW Only)?                 | Yes | Comment:                             |
| Question 6                                                                                                        | Are environmental conditions acceptable for welding? (No welding in water, rain or snow, high winds, or under OF without shelter) | Yes | Comment: Fine and 22 degrees celcius |
| Temperature at time of welding                                                                                    | -19 degrees C                                                                                                                     |     |                                      |
| Welding Date                                                                                                      | Thursday, 07 June 2018, 12:00:00 am                                                                                               |     |                                      |
| Question 7                                                                                                        | All metal surfaces were clean and clear of galvanizing, paint, water, rust, oil or grease, before each weld pass?                 | Yes | Comment:                             |
| Question 8                                                                                                        | Preheat(s) used meet the applicable code requirements and accepted WPS?                                                           | Yes | Comment:                             |
| Instrument used to check the preheat temperature                                                                  | Slide rule preheat calculator                                                                                                     |     |                                      |
| If using a calibrated temperature indicator crayon to measure preheat temperature, note the temperature tolerance | 3000 degrees c - 5000 degrees c                                                                                                   |     |                                      |
| Question 9                                                                                                        | Can the voltage and amperage be read by the                                                                                       | Yes | Comment: Calibrated                  |

# Welding Shop Qc Manual Template

**Lauren Gardner**



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