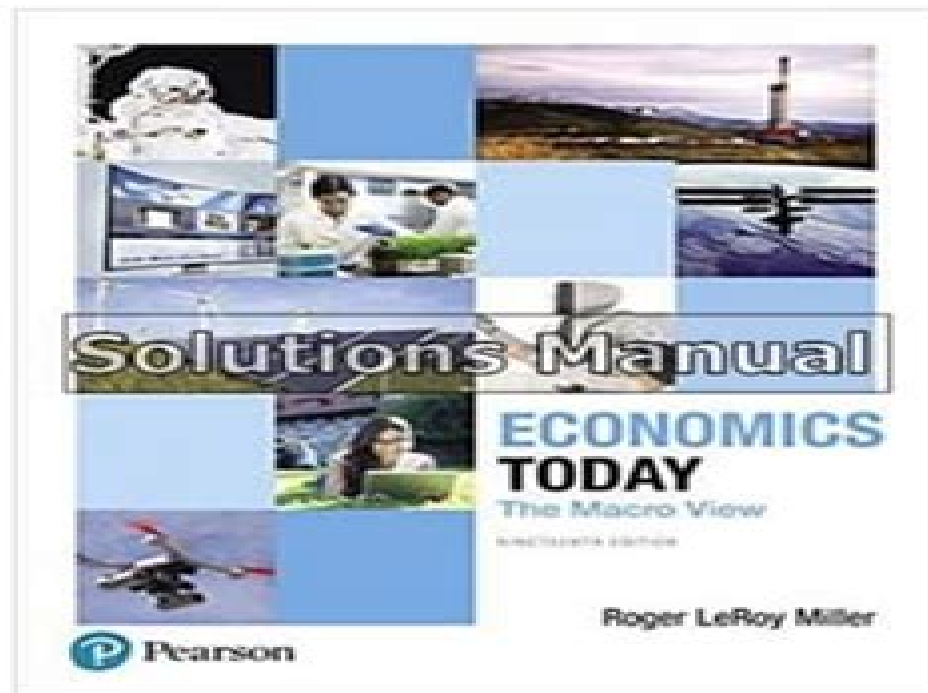


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web in the laser cutting process laser parameters such as laser output power and pulsating frequency cutting speed assisting gas pressure and focal distance determine the end product quality the sideways burning along the cutting paths results in poor cutting quality particularly wedge cuts forming in sheet metal

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cutting speed processing gas focal point and material specifications importance of laser cutting parameters