

INSTRUCTION MANUAL No. 17

for

TRIUMPH



TWIN CYLINDER MODELS

"B" RANGE

BT	BT
T100	T110
TR5	TR6
T130	

from Engine No. 0943
and 0 101 onwards



THUNDERBIRD (BT) TECHNICAL DATA

ENGINE

Type	O.H.V. Twin
B.H.P. at R.P.M.	34 at 4300
Bore	1.79 in. (45 mm.)
Stroke	1.13 in. (29 mm.)
Capacity	40 cu. in. (649 c.c.)
Compression Ratio	7.5 : 1
Valve Clearance (Cold)	0.010 in. (0.25 mm.)
Valve Timing—(with .020 in. (0.50 mm.) tappet clearance for checking)						
Inlet Valve opens B.T.C.	35°
Inlet Valve closes A.B.C.	85°
Exhaust Valve opens B.B.C.	71°
Exhaust Valve closes A.T.C.	50°
						-5° +3°

IGNITION

Distributor Contact Point Gap	0.014 in. - 0.016 in. (0.36-0.40 mm.)
Distributor Range	12½"
Sparking Plugs	Champion N4 K.L.G. FE100 (3 point) or Lodge HLH
Sparking Plug Gap	0.020 in. (0.50 mm.)
Ignition Timing (Fully Retarded):					
Crankshaft position	4° B.T.C.
Piston position	½" (12.7 mm.) B.T.C.

CARBURETTER

Type	Amal Monobloc
Main Jet	120
Needle Jet1043
Needle Position	2
Throttle Valve	27½/4
Pilot Jet	25

See Page 145 for I.U. Carburetter.

Triumph Thunderbird Replacement Parts Manual 2003 Onwards

Brooklands Books Ltd



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Instruction Manual No.16 for Triumph Motorcycles Triumph Engineering Co. Ltd,1960 **Instruction Manual No. 17 for Triumph Motorcycles** ,1962 *Price List of Parts and Accessories for Triumph Motor Cycles* Triumph Cycle Company, Triumph Motors,1916 **Instruction Manual No. 15 for Triumph Motorcycles** Triumph Engineering Company,1959 **Triumph Stag Official Parts Catalog** Brooklands Books Ltd,1978-04-03 Drawing and number guide to all parts **Triumph Replacement Parts** Triumph Engineering Co. Ltd,1984-12-01 Triumph TR6, Sports Car ,1990

Triumph Motorcycles Illustrated Workshop Manual 1945-1955 Floyd Clymer,2007-02-01 1945 to 1955 and later Models An illustrated workshop manual covering Triumph twin cylinder motorcycles from 1945 to 1955 This is a faithful reproduction of the Factory Workshop Manual No 11 originally published in the US by Floyd Clymer The major revision in the later pre unit factory manuals was the addition of technical specifications for the T120 Bonneville 1959 Unfortunately those revisions also included the deletion of repair data for rigid frame sprung hub and 3T models This makes the Factory Workshop Manual No 11 the most comprehensive workshop manual available for pre unit twin cylinder Triumph motorcycles up to and including 1962 models as it includes repair and maintenance data for the full line of rigid frame sprung hub swing arm and 350cc models Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines gear boxes frames swing arm forks wheels hubs carburetors electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Size 5 5 x 8 5 with 224 pages and 84 illustrations includes 8 pages of detailed technical specification charts and both an illustration index and a comprehensive index of contents Applicable to the following models 5T Speed Twin T100 Tiger 100 TR5 Trophy 6T Thunderbird T110 Tiger 110 and 3T De Luxe Includes maintenance and repair data for the following engines Twin Cylinder 350cc OHV 500cc OHV and 650cc OHV

Triumph Motorcycles Illustrated Workshop Manual 1937-1951 Floyd Clymer,2007-01-01 1935 to 1939 MODELS An Illustrated Workshop Manual Covering Pre War Triumph Twin And Single Cylinder Motorcycles From 1935 To 1939 After the outbreak of war in September 1939 all of the Triumph motorcycles constructed were destined for military use civilian production did not resume again until 1946 This is a faithful reproduction of the 1939 Floyd Clymer E T Brown Workshop Manual originally published in the US in 1947 It includes repair and maintenance data for rigid frame pre war single cylinder SV OHV and twin cylinder OHV Triumph motorcycles from 1935 to 1939 Much more detailed than the owner s handbook this manual provides the information necessary for the overhaul of engines carburetors clutches gear boxes forks electrics etc essential information for the enthusiast owner or restorer of these classic motorcycles Measuring 5 5 x 8 5 with 96 pages and 56 illustrations Applicable To The Following Models L2 1 2 1 2 5 3 1 3 2 3 5 5 1 5 2 5 3 5 4 5 5 10 6 1 Tiger 70 Tiger 80 Tiger 90 2H Tiger 70C 3S 3H Tiger 80C 5H Tiger 90C 6S 2HC 3SC 5T Speed Twin 5S and T100 Tiger 100 Includes Maintenance And Repair Data For The Following Engines Single Cylinder 250cc OHV 350cc SV 350cc OHV 500cc SV 500cc

OHV 550cc SV and 600cc SV Twin Cylinder 500cc OHV and 650cc OHV *Workshop Manual for Unit Construction 650cc*
Twins Triumph Motor Company. Service Division,1966 *The Triumph Mayflower Spare Parts List ,19??*

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