

VOLVO PENTA INBOARD DIESEL TAMD63L/P

6-cylinder, 4-stroke, direct-injected, turbocharged marine diesel engine
with aftercooler – crankshaft power* 173–272 kW (235–370 hp)

* Power ratings – see Technical Data

Compact performance

The TAMD63 is a powerful, reliable and economical marine diesel engine, specially developed for fast planing and semi-planing craft. The installation volume is approx. 30% less than that of the preceding engines.

The engine has been specifically constructed for efficient turbocharging with a high power/fuel consumption ratio. Thus offering excellent fuel economy.

Durability and low noise levels

The Volvo Penta in-line six is a well-balanced unit with smooth and vibration-free operation and low noise levels. The torsionally-rigid cylinder block and crank mechanism are designed to withstand many hours of demanding operation.

To maintain a stable working temperature in cylinders and combustion chambers, the engine is equipped with piston cooling and freshwater-cooled oil cooler.

The engine is also fitted with replaceable cylinder liners and valve seats/guides to ensure maximum durability and service life.

Low exhaust emission levels

A low-air rotation combustion technique, producing optimum airflow, and a high-pressure injection system with 5-hole injectors ensure an optimum fuel-air mixture.

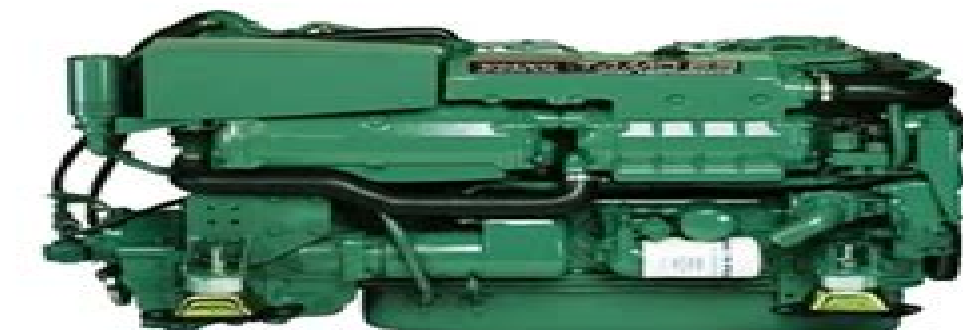
This greatly contributes to reduced noxious exhaust emission levels. The direct injection (DI) system ensures a low fuel consumption. The engines are certified according to SAW, IMO and IMO US/EPA.

Marine electrics

The two-pole electrical system is specially adapted to demanding marine environments with remote and flex-mounted senders as well as moisture-proof connectors.

Ease of service and maintenance

The single poly-V drive belt driving the alternator and freshwater circulation pump (a single service point at the front of the engine) together with the oil filter and the



TAMD63L/P with
ZF 220A reverse gear

by-pass filter contribute to ease of service and maintenance.

Comprehensive service network

Volvo Penta has a well-established network of authorized service dealers in more than 100 countries throughout the world. These service centers offer Genuine Volvo Penta Parts as well as skilled personnel to ensure that you enjoy the best possible service.

Technical description:

Engine and block:

- Cylinder block and cylinder heads made of cast iron alloy
- Two cylinder heads. A flame barrier protects the cylinder head gasket.
- Replaceable wet cylinder liners and valve seats/guides
- Nitrocarburized crankshaft with seven main bearings
- Oil-cooled forged aluminum pistons
- Three piston rings, the upper of which is of the keystone type

Lubrication system

- Freshwater-cooled oil cooler
- Oil filter and by-pass filter of spin-on type
- Oil dipsticks on both sides of oil sump

Fuel system

- Fuel injection pump with centrifugal governor, smoke limiter and fuel feed pump
- Five-hole injectors
- Twin fine fuel filters of spin-on type
- Electrical fuel valve stopping device

Turbocharger

- Freshwater-cooled turbocharger
- Wastegate for high torque at low speed (TAMD63P)

Cooling system

- Tubular heat exchanger with integrated expansion tank or 2-circuit keel cooling
- Seawater-cooled tubular aftercooler
- Poly-V driven freshwater pump and gear-driven seawater pump with neoprene impeller

Electrical system

- 12 V or 24 V electrical system incl. alternator, 60 and 40 A respectively, with charging sensor
- Rubber suspended electrical terminal box with semi-automatic fuses

**VOLVO
PENTA**

Tamd Diesel Marine Engine Manual

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Table of Contents Tamd Diesel Marine Engine Manual

1. Understanding the eBook Tamd Diesel Marine Engine Manual
 - The Rise of Digital Reading Tamd Diesel Marine Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Tamd Diesel Marine Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tamd Diesel Marine Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tamd Diesel Marine Engine Manual
 - Personalized Recommendations
 - Tamd Diesel Marine Engine Manual User Reviews and Ratings
 - Tamd Diesel Marine Engine Manual and Bestseller Lists
5. Accessing Tamd Diesel Marine Engine Manual Free and Paid eBooks
 - Tamd Diesel Marine Engine Manual Public Domain eBooks
 - Tamd Diesel Marine Engine Manual eBook Subscription Services
 - Tamd Diesel Marine Engine Manual Budget-Friendly Options

6. Navigating Tamd Diesel Marine Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Tamd Diesel Marine Engine Manual Compatibility with Devices
 - Tamd Diesel Marine Engine Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tamd Diesel Marine Engine Manual
 - Highlighting and Note-Taking Tamd Diesel Marine Engine Manual
 - Interactive Elements Tamd Diesel Marine Engine Manual
8. Staying Engaged with Tamd Diesel Marine Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Tamd Diesel Marine Engine Manual
9. Balancing eBooks and Physical Books Tamd Diesel Marine Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tamd Diesel Marine Engine Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Tamd Diesel Marine Engine Manual
 - Setting Reading Goals Tamd Diesel Marine Engine Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Tamd Diesel Marine Engine Manual
 - Fact-Checking eBook Content of Tamd Diesel Marine Engine Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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