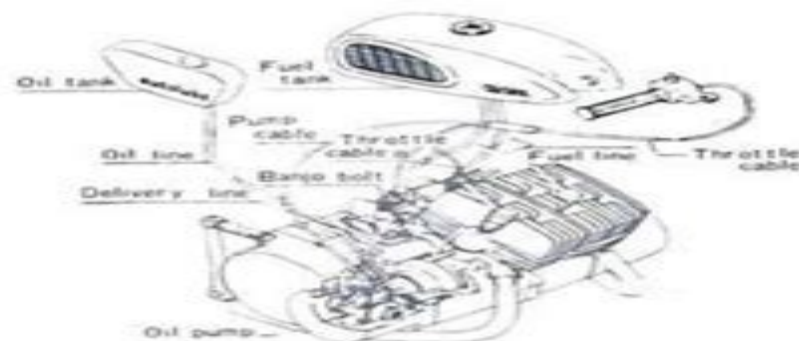


CHAPTER 2. YAMAHA AUTOLUBE

2-1. What is YAMAHA Autolube?

The YAMAHA Autolube is an automatic lubricating device for 2-stroke engines. Developed by the YAMAHA Technical Institute, it meters oil to the engine with respect to engine speed and throttle opening by means of a precision pump. As a result, the YAMAHA engine does not require premixed gas and oil like other 2-stroke engines. Controlled lubrication is automatically applied to the working parts of the engine. This makes YAMAHA Autolube the best lubricating system ever devised for 2-stroke engines. The oil pump is driven by the engine, through a reduction gear system and is also connected to the throttle.



YAMAHA Autolube

2-2. Features of YAMAHA Autolube

YAMAHA Autolube:

1. Eliminates the bother of pre-mixing gas and oil.
2. Maintains optimum lubrication according to both engine speed and throttle opening.
3. Reduces spark plug fouling by injecting just enough oil for proper lubrication.
4. Cuts oil consumption to 1/3 that of conventional 2-stroke engines.
5. Reduces exhaust smoke.
6. Lets you use the engine compression as a brake; the oil injection system continues to operate according to engine RPM, even though the throttle may be closed.

7. Improves performance; no excess oil to interfere with complete combustion of the gas-air mixture.
8. Prolongs engine life; each injection is clean undiluted oil with high film strength, qualities often lacking in 2-stroke oils.

2-3. Handling the Oil Pump

The oil pump is a precision-machined assembly. Make no attempt to disassemble it. When you remove the oil pump from the engine, protect it from dust, dirt, etc. After reinstallation, be sure to bleed and test the pump correctly. Proper handling will keep the pump free from trouble.

1. Bleeding

When the oil pump has been removed (the oil line is disconnected), or when the oil tank is empty (e.g., a brand new machine), air enters the pump case, and interrupts the flow of oil, so the pump must be bled.

Remove the bleeder bolt, and rotate the starter plate (manual feed wheel) clock wise to feed oil through the pump. Hold the adjusting pulley back (pull the pump cable) to let the plunger pump at maximum stroke. As you turn the starter plate, oil will begin flowing out of the bleeder hole. When air bubbles no longer appear in the oil, you can install and tighten the bleeder bolt. (Fig. 2-3-1).



Fig. 2-3-1

Yamaha It 200 Service Manual

Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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