

SUZUKI DT20 and DT25 (PRIOR TO 1983)

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	DT20	DT25
Rp	17.5	22
Bore	64 mm	68 mm
Stroke	61.5 mm	61.5 mm
Displacement	200 cc	247 cc
Spark Plug:		
NGK	BY20S	BY25S
Electrode Gap	0.6-0.7 mm	0.6-0.7 mm
Magneto:		
Breaker Point Gap	Breakerless	Breakerless
Carburetor:		
Make	Mikuni	Mikuni
Model	SV20-22	SV25-26
Fuel/Oil Ratio	50:1	50:1
SIZES - CLEARANCES		
Piston Ring End Gap	0.15-0.25 mm	0.15-0.25 mm
Piston Pin Diameter	13.995-14.000 mm	13.995-14.000 mm
Piston to Cylinder Wall Clearance	0.040-0.050 mm	0.040-0.050 mm
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm	0.05 mm
Max. Con. Rod Small End Side Skirt	3.0 mm	3.0 mm
TIGHTENING TORQUES		
Cylinder Head	24-28 N·m	24-28 N·m
Crankcase	24-28 N·m	24-28 N·m
Exhaust Cover	8-12 N·m	8-12 N·m
Flywheel Nut	100-110 N·m	100-110 N·m
Standard Screws:		
5 mm	2-4 N·m	2-4 N·m
6 mm	4-7 N·m	4-7 N·m
8 mm	20-15 N·m	20-15 N·m
10 mm	22-35 N·m	22-35 N·m

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Fuel/oil ratio should be 50:1 during break-in of a new or rebuilt engine and 50:1 for normal service when using a SAE certified two-stroke engine oil or Suzuki "OCF" oil. When using any other type of two-stroke engine oil, fuel/oil ratio should be 20:1 during break-in and 20:1 for normal service. Manufacturer recommends

regular or no-load automotive gasoline having an 85-90 octane rating. Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. SAE 90 hypoid outboard gear oil should be used. Gearcases with exhaust outlet to gearcase require 180 mL of gear oil while through-the-propeller exhaust models require 300 mL of gear oil. Ballast vent and oil plug securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni carburetor is used on all models. Refer to Fig. S28-1 for exploded view. Initial setting of pilot air screw (5) from a lightly sealed position should be 1 1/2 turns on DT20 models and 1 1/4 to 1 1/2 turns on DT25 models. Final carburetor adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust throttle stop

Suzuki Dt 100 Manual

J Elliott



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Trailer Life ,1978 Taking the Path of Zen Robert Aitken,2015-12-15 There is a fine art to presenting complex ideas with simplicity and insight in a manner that both guides and inspires In Taking the Path of Zen Robert Aitken presents the practice lifestyle rationale and ideology of Zen Buddhism with remarkable clarity The foundation of Zen is the practice of zazen or mediation and Aitken Roshi insists that everything flows from the center He discusses correct breathing posture routine teacher student relations and koan study as well as common problems and milestones encountered in the process Throughout the book the author returns to zazen offering further advice and more advanced techniques The orientation extends to various religious attitudes and includes detailed discussions of the Three Treasures and the Ten Precepts of Zen Buddhism Taking the Path of Zen will serve as orientation and guide for anyone who is drawn to the ways of Zen from the simply curious to the serious Zen student Meditation for Therapists and Their Clients C Alexander Simpkins,Annellen M Simpkins,2009-03-17 Drawing on a range of meditation tools and techniques this work explains the principles of meditation to therapists and demonstrates how to utilize these principles in psychotherapeutic work with clients The Illustrated Encyclopedia of Zen Buddhism Helen J. Baroni, Ph.D.,2002-01-15 Over 1 700 alphabetically arranged entries cover the beliefs practices significant movements organizations and personalities associated with Zen Buddhism **WALNECK'S CLASSIC CYCLE TRADER, MAY 2003** Causey Enterprises, LLC, *Zen Comes West* Christmas Humphreys,2013-11-05 Zen Buddhism was founded in China in the 6th century and its direct path to Enlightenment first came west in 1927 with D T Suzuki s first Essays This work guides the reader towards Zen teaching in practice and theory and to provide material for further explorations into its meditative experience **MotorBoating** ,1973-04 Emprendiendo el camino del Zen Robert Aitken Roshi,2016-02-04 Robert Aitken Roshi presenta en este libro las bases fundamentales para el entrenamiento Zen una pr ctica que nos armoniza y ayuda a aportar compasi n y sabidur a a todos los aspectos de la vida Aitken explica cap tulo por cap tulo la postura adecuada la respiraci n correcta la pr ctica con los koan la relaci n entre maestro y disc pulo as como los problemas corrientes e hitos en el Camino Siendo un Maestro Zen americano comprende especialmente los problemas y preguntas a los que se enfrentan los practicantes occidentales del Zen **WALNECK'S CLASSIC CYCLE TRADER, NOVEMBER 1998** Causey Enterprises, LLC, **Pesticides Documentation Bulletin** ,1966 *Eastern Philosophy: The Basics* Victoria S. Harrison,2018-10-03 Eastern Philosophy The Basics is an essential introduction to major Indian and Chinese philosophies both past and present Exploring familiar metaphysical and ethical questions from the perspectives offered by a range of eastern philosophies including Confucianism Daoism the main Buddhist and Hindu philosophical schools as well as Jainism this book covers key figures issues methods and concepts Questions discussed include What is the self Is human nature inherently good or bad How is the mind related to the world How can you live an authentic life What is the fundamental nature of reality With timelines highlighting key figures and their contributions a list of useful websites

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