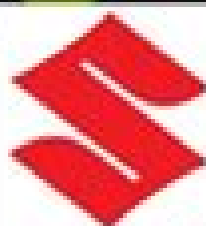


SUZUKI

DR 750S 800S

SERVICE MANUAL

DR750SK ('83-MODEL)
DR800SL ('90-MODEL)
DR800SM ('91-MODEL)
DR800SN ('92-MODEL)
DR800SP ('93-MODEL)
DR800SR ('94-MODEL)
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DR800ST ('96-MODEL)
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An Official Suzuki Service Manual

- After installing the countershaft assembly and driveshaft assembly into the left crankcase, fit the gears: forks (1), (2) and (3) into the gears: fork grooves.



- (1) For 4th drive gear (No. 1)
- (2) For 3rd drive gear (No. 2)
- (3) For 2nd drive gear (No. 3)

NOTE:

These kinds of gears: (1), (2) and (3) are used. They resemble each other very much in external appearance and construction.

Carefully examine the dimensions for correct installing position and direction.



- Fit the gears into the forks as shown in Fig. so that the countershaft and shafts can be installed easily.
- Be sure to face the engraved line (A) on the fork shaft No. 2 towards engine outer side.



CRANKCASE

When reassembling the crankcase pay attention to the following points:

- Remove excess material on the mating surfaces of right and left halves of crankcase and thoroughly remove all scale.
- Fit the new O-ring (A) and dowel pins (B) on the left half as shown in Fig.



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