SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP
Hp/rpm
6/52/00-57/00
8/5200-5700
Bore:
5 Hp
(1.69 in.)
6 & 8 Hp
(1.97 in.)
Stroloe:
5 Hp
(1.54 in.)
6 & 8 Hp
(1.65 in.)
Number of Cylinders
Displacement: 5 HP
5 HP
6 & 8 Hp
(10.07 eu. in.)
Spark Plug:
NGKBP6HS
Electrode Gap
(0.031-0.035 in.)
Ignition Type
Carburetor Make
Idie Speed (in gear)
Fuel:Oil Ratio

SIZES-CLEARANCES	
Piston Ring End Gap	
	60 004-0 012 to 3
Piston to Cylinder Clearance	0.052-0.067 mm
The state of the s	60.0020-0.0026 in 1
Piston Pin Diameter	11 996 12 000 mm
I modern and a management of the contract of t	(0.4723-0.4724 in.)
Max. Crankshaft Runout at	
Main Bearing Journal	0.05 mm
District Desiring Security	(0.002 in.)
Max. Connecting Rod Small	forces may
End Side Shake	4 () mm
Editi Ottle Onable	(0.160 in.)
	Que a constituit, y
TIGHTENING TORQUES	
Power Head Mounting Screws	S. M. Wald McComm.
Crankcase	(111-10-11-100.)
Cranscase	(6-9 ftlbs.)
Flywheel Nut	(0-9 Tt108.)
Flywheet Nut.	(44-52 ftlbs.)
Cylinder Head Screws	(15-19 ft -lbs)
	(10-19 IL-10s.)
Stundard Screws:	
5 mm	
	(1-3 ftlbs.)
6 mm	
8 mm	(3-5 ftlbs.)
8 mm	
	(7-12 ftlbs.)
10 mm	
	(16-26 ftlbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline baving an 85-95 octame rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are bubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall went and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikumi BV-18-15 carburetor is used on DT5 models, Mikuni BV-18-14 is used on DT6 models and Mikumi BV-24-18 is used on DT8 models. Befer to Fig. SZ4-1 for exploded view. Initial setting of pilot air screw (13) should be 3.4 to 1-1/4 turns out from a lightly seated position on Models DT6 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 5000-650 rpm. Adjust pilot air screw (13)

Suzuki 40 Hpoutboard Service Manual

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Suzuki 40	Hpoutboard	Service	Manual:
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- 1. Understanding the eBook Suzuki 40 Hpoutboard Service Manual
 - The Rise of Digital Reading Suzuki 40 Hpoutboard Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Suzuki 40 Hpoutboard Service Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - o Features to Look for in an Suzuki 40 Hpoutboard Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Suzuki 40 Hpoutboard Service Manual
 - Personalized Recommendations
 - Suzuki 40 Hpoutboard Service Manual User Reviews and Ratings
 - Suzuki 40 Hpoutboard Service Manual and Bestseller Lists
- 5. Accessing Suzuki 40 Hpoutboard Service Manual Free and Paid eBooks
 - o Suzuki 40 Hpoutboard Service Manual Public Domain eBooks
 - Suzuki 40 Hpoutboard Service Manual eBook Subscription Services
 - Suzuki 40 Hpoutboard Service Manual Budget-Friendly Options

- 6. Navigating Suzuki 40 Hpoutboard Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Suzuki 40 Hpoutboard Service Manual Compatibility with Devices
 - o Suzuki 40 Hpoutboard Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Suzuki 40 Hpoutboard Service Manual
 - Highlighting and Note-Taking Suzuki 40 Hpoutboard Service Manual
 - o Interactive Elements Suzuki 40 Hpoutboard Service Manual
- 8. Staying Engaged with Suzuki 40 Hpoutboard Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - o Following Authors and Publishers Suzuki 40 Hpoutboard Service Manual
- 9. Balancing eBooks and Physical Books Suzuki 40 Hpoutboard Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Suzuki 40 Hpoutboard Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Suzuki 40 Hpoutboard Service Manual
 - Setting Reading Goals Suzuki 40 Hpoutboard Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Suzuki 40 Hpoutboard Service Manual
 - Fact-Checking eBook Content of Suzuki 40 Hpoutboard Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

• Interactive and Gamified eBooks

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